# **Fixture Slides**

### **Linear Guide Type**

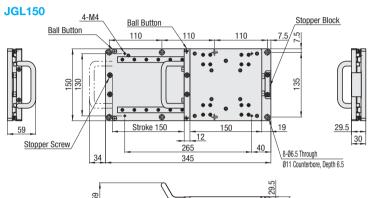
Features: Sliders based on linear guides. By adopting those linear guides, the sliders achieve smooth sliding motion and thus, are suitable for applications frequently repeated.

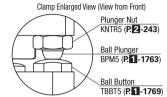


Only on JGL250, by repositioning the ball buttons and stroke end stoppe screws, the stroke can be shortened. Shortening the stroke can prevent the handle from protruding from the base plate 0.D

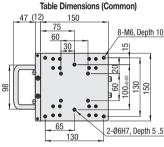
For how to adjust the stroke, see the Stroke Adjustment Method Table.

When plunger locking in the front side is not needed, remove the ball buttons.





By fitting the plunger tip ball in the depressed part of the ball button, the table is fixed.



25					
JGL250					8
<u>2-M5</u>	140	150	140	7.5	
①-B Ball Button ①-A 2-M4	2-M5 ②-C	Ball Button  ②-A  50	_ 50_	8-06.5 Through Ø11 Counterbore, Depth 6.5	
<u> </u>	50	•	• • • •		Table Base

445

2-M4 H.S.H.C.S

	Main Body	Material	SSurface Treatment	
1	Table		Clear Anodize	
	Base Plate	Aluminum		
	Knob	Alloy		
	Handle Bracket			
	Linear Guide	Stainless Steel	-	
	Stopper Block	EN 1.1191 Equiv.	Electroless Nickel Plating	
ı				

#### Stroke Adjustment Method

Stopper Parts							
Ball Button + Stopper (Screw or Block)							
Stroke ofter adjustment	Ball Button + Stopper (Screw or Bloc						
Stroke after adjustment	1 Pulling Side	2 Pushing Side					
250 (before shipping)	Α	Α					
200	В	Α					
200	Α	С					
150	В	С					

Part Number		Stroke	Table Size	Base Length	(Ref. Value) Required Thrust	(Ref. Value) Plunger	Load Capacity	Weight	Unit Price
Type	No.	(mm)	(mm)			Holding Force (N)	(kN)	(kg)	Office
JGL	150	150	150x150	345	2	23	4.5	2.8	
	250	150, 200, 250	150x150	445	2	23	4.5	3.4	

Stopper Block

TUpon delivery, the stroke is set to 250 for JGL250.

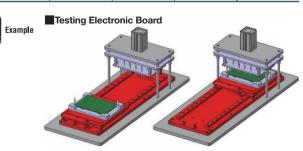
4-M4

- Required Thrust: Force required to move the table by using the knob
- Capacity: Max. allowable value of load applied vertically to the table surface.
- Values on the (Ref. Value) columns in the above table are measured when no load is applied.



Stopper Screw





# **Fixture Slides**

### **Guide Rail Type**

Features: Have the sliding mechanism achieving high load capacity by leveraging guide rails. Are excellent in durability and suitable for machining, pressing or other load-intensive applications.

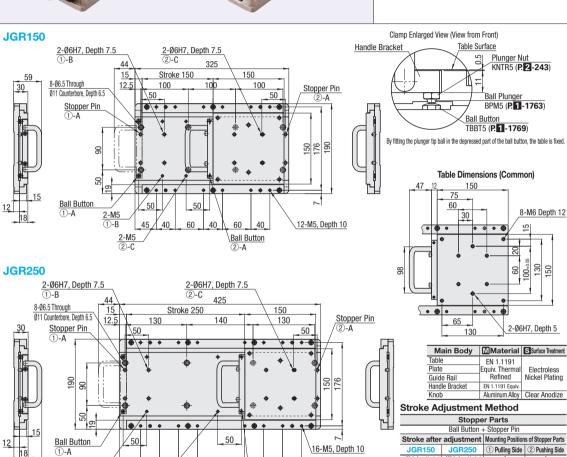


By repositioning the ball buttons and stroke end stopper pins, the stroke can be shortened. Shortening the stroke can prevent the handle from protruding from the base plate O.D.

For how to adjust the stroke, see the Stroke Adjustment Method Table

Antirust oil is applied to the sliding surface before delivery.

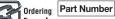
The customer's convenience, in addition to the undersized and removable stopper pins installed onto the stopper part (4 places lengthwise), the oversized stopper pins are included with the product. Replace the undersized stopper pins with the oversized ones, if needed.



Part Number		Stroke	Table	Base Length	(Ref. Value)	(Ref. Value)	Load Capacity	Weight	Health Daile a
Туре	No.	(mm)	Size (mm)	(mm)	Required Thrust (N)	Plunger Holding Force (N)	(kN)	(kg)	Unit Price
ICD	150	50, 100, 150	150x150	325	10	30	37.2	9.2	
JGR	250	150, 200, 250	150x150	425	10	30	37.2	11,1	

Ball Button

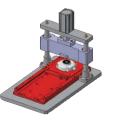
- \*Upon delivery, the stroke is set to 150 for JGR150, and to 250 for JGR250.
- Required Thrust: Force required to move the table by using the knob (on the sliders having antirust oil applied Load Capacity: Max. allowable value of load applied vertically to the table surface
- Values on the (Ref. Value) columns in the above table are measured when no load is applied











PBv recombining the stopper part mounting hole positions



**JGR150**