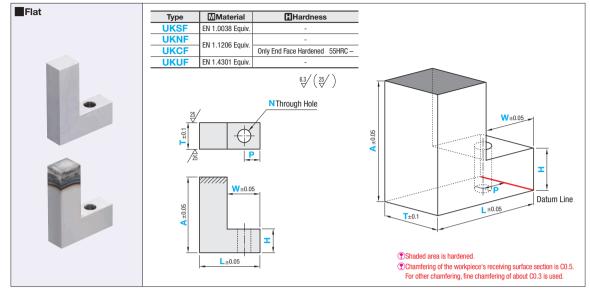
Locators (Flat)

One-Hole Type



Part Number		L	H *1	W *2	Α	N	P *3
Туре	T	1 mm Increments		1 mm Increments	0.01 mm Increments	(Through Hole)	PS
UKSF UKNF UKCF UKUF	9 12 16 19 20	25~70	10 12 15 20	13~58	10~100	7 9	0.1 mm Increment

*1 H + 1 \leq A *2 10 \leq L - W when A \leq 60; 12 \leq L - W when A > 60. *3 The thickness around the hole machining requires 1 mm or more.



	Α	Unit Price							
T		UKSF				UKNF			
		L25~L40	L41~L50	L51~L60	L61~L70	L25~L40	L41~L50	L51~L60	L61~L70
9, 12	10 ~ 50								
	50.01~100								
16, 19, 20	10 ~ 50								
	50.01~100								

	Α	Unit Price							
Т		UKCF				UKUF			
		L25~L40	L41~L50	L51~L60	L61~L70	L25~L40	L41~L50	L51~L60	L61~L70
9, 12	10 ~ 50								
	50.01~100								
16, 19, 20	10 ~ 50								
	50.01~100								



Altorotions		Hole Type Chang	Additional Hole		
Alterations	Tapped Hole	Counterbored Hole	Counterbored Hole (for Spring Washer)	Additional Tapped Hole	Additional Dowel Hole
Code	M Z		ZG	MB	K
	●	(c)	20 S S S S S S S S S S S S S S S S S S S	Effective Depth MB x 2	K(H7) Effective Depth K x 2
Spec.	Changes a through hole (N) into a tapped hole. · M6/M8 Ordering Code N7 → M6	Changes a through hole (N) into a counterbored hole. $ \begin{array}{c cccc} Capacity of the acceptance of the $	Changes a through hole (N) into a counterbored hole (for spring washer). - Z66/Z68 Papplicable to T = 16, 19, or 20 only Dim. Screw Nominal Dia.	Adds a tapped hole on the bottom of the receiving surface. · MB6/MB8 · J = 0.1 mm increments ⊗A tapped hole cannot be added within the W dim. range. ⊗Combination with LPH or K is not available. Ordering Code	Adds a dowel hole on the bottom of the receiving surface. · K6/K8 · E = 0.1 mm increments ⊗A dowel hole cannot be added within the W dim. range. ⊗Combination with LPH or MB is not available. Ordering Code K6-E33

To the alterations above, the thickness around the hole machining requires at least 1 mm.

Alterations	Chamfering	Through Hole Machining for Locating Pin	Height Accuracy	Marking (V Groove)	
Code	CA/CB/CC/CD/CT	LPH	ZKC	VK	
	CD CC CA CB	LPH X	ZKC	VK	
Spec.	Chamfers the receiving surface or the bottom surface. Chamfering Area: Select the area from CA/CB/CC/CD/CT. Chamfering Width: Specify 1, 3, 5 or 10. Ordering Code CA5	Additional through hole for a locating pin in the shaded area including the workpiece receiving surface · LPH = Ø6 to Ø14 in 0.5 mm increments · X = 0.1 mm increments (Changes the A dim. tolerance to ± 0.03 .	Adds a V groove marking line on the receiving surface. V Groove Width 0.5 mm, Depth 0.2 mm Will be evenly distributed along the length/width of the receiving surface. Width tolerance is ±0.2 and depth tolerance is ±0.1.	