

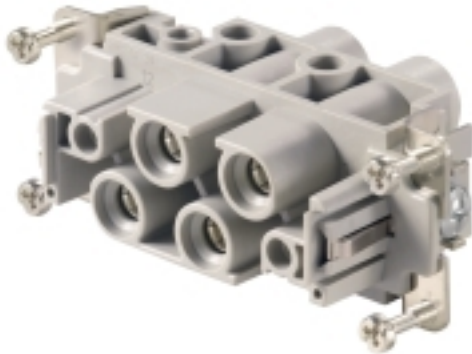
HDC S4/2 FS**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



The MixMate series of connectors can simultaneously transmit high rated currents and voltages as well as signals.

The wire connection level is designed for screw connections.

Screw connection.

General ordering data

Version	HDC insert, Female, 830 V, 80 A, Number of poles: 6, Screw connection, Size: 6
Order No.	1023230000
Type	HDC S4/2 FS
GTIN (EAN)	4032248739301
Qty.	1 pc(s).

Creation date March 7, 2023 2:29:35 PM CET

Catalogue status 03.03.2023 / We reserve the right to make technical changes.

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Technical data

Dimensions and weights

Depth	84.5 mm	Depth (inches)	3.327 inch
Height	46.2 mm	Height (inches)	1.819 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	109 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of socket	46.2 mm	Total length base	84.5 mm
Width	34 mm		

General data

BG	6	Free from halogens	true
Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)	Insulating material group	IIIa
Insulation strength	10 ¹⁰ Ω	Low smoke acc. DIN EN 45545-2	Yes
Material	Copper alloy	Number of poles	6
Number of power contacts	4	Number of signal contacts	2
Plugging cycles, silver	≥ 500	Pollution severity	3
Rated current (DIN EN 61984)	80 A	Rated impulse voltage (DIN EN 61984)	8 kV
Rated voltage (DIN EN 61984)	830 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	MixMate	Size	6
Surface finish	Silver passivated	Type	Female
UL 94 flammability rating	V-0	Volume resistance	≤1 mΩ

Connection data PE

Blade size, crosshead	Gr. PH2	Blade size, slotted (PE connection)	SD 1.2 x 6.5
Connection type PE	Screw connection	Fixing screw	M 5
Rated cross-section	16 mm ²	Stripping length PE connection	13 mm
Tightening torque, max. PE connection	2.5 Nm	Tightening torque, min. PE connection	2 Nm
Wire cross section, AWG (PE), max.	AWG 6	Wire cross section, AWG (PE), min.	AWG 20

Power contact

Clamping range, power contact, max.	16 mm ²	Clamping range, power contact, min.	1.5 mm ²
Number of poles, performance contact	4	Rated current (DIN EN 61984), power contact	80 A
Rated impulse voltage (DIN EN 61984), power contact	8 kV	Rated voltage (DIN EN 61984), power contact	830 V
Stripping length, performance contact	15 mm	Tightening torque, max.	0.55 Nm
Tightening torque, min.	0.5 Nm	Type of connection, power contact	Screw connection

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Signal contact

AF size	SD 0.6 x 3.5	Clamping range, signal contact, max.	2.5 mm ²
Clamping range, signal contact, min.	0.5 mm ²	Number of poles, signal	2
Rated current (DIN EN 61984), signal	16 A	Rated impulse voltage (DIN EN 61984), signal	6 kV
Rated voltage (DIN EN 61984), signal contact	400 V	Stripping length, signal	8 mm
Tightening torque, max.	0.55 Nm	Tightening torque, min.	0.5 Nm
Type of connection, signal	Screw connection		

Version

BG	6	Blade size, slotted (screw connection)	SD 0.8 x 4.0
Clamping screw	M 6	Conductor cross-section, max.	16 mm ²
Conductor cross-section, min.	1.5 mm ²	Material	Copper alloy
Size	6	Stripping length, rated connection	15 mm
Surface finish	Silver passivated	Type of connection	Screw connection
Volume resistance	≤1 mΩ	Wire connection cross section AWG, max.	AWG 6
Wire connection cross section AWG, min.	AWG 16	Wire connection cross section, finely stranded, max.	16 mm ²
Wire connection cross section, finely stranded, min.	0.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	16 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²	Wire cross-section, solid, max.	16 mm ²
Wire cross-section, solid, min.	0.5 mm ²		

Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ECLASS 9.0	27-44-02-05
ECLASS 9.1	27-44-02-05	ECLASS 10.0	27-44-02-05
ECLASS 11.0	27-44-02-05	ECLASS 12.0	27-44-02-05

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant

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Technical data

Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

Environmental Product Compliance

REACH SVHC	Lead 7439-92-1 Potassium perfluorobutane sulfonate 29420-49-3
SCIP	b67daa31-7dca-434d-8290-da7fb52f83a2
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@1e7e3dee de.myview.objectmodel.impl.BlockImpl@5f769d38 de.myview.objectmodel.impl.BlockImpl@4ff1b8de de.myview.objectmodel.impl.BlockImpl@4e110f65 de.myview.objectmodel.impl.BlockImpl@216fda04 de.myview.objectmodel.impl.BlockImpl@4a1b0c4c de.myview.objectmodel.impl.BlockImpl@86e7a99 de.myview.objectmodel.impl.BlockImpl@4ec236d6 de.myview.objectmodel.impl.BlockImpl@11a26af0 de.myview.objectmodel.impl.BlockImpl@3497de4 de.myview.objectmodel.impl.BlockImpl@788865a6 de.myview.objectmodel.impl.BlockImpl@272388e7

Approvals

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E92202

Downloads

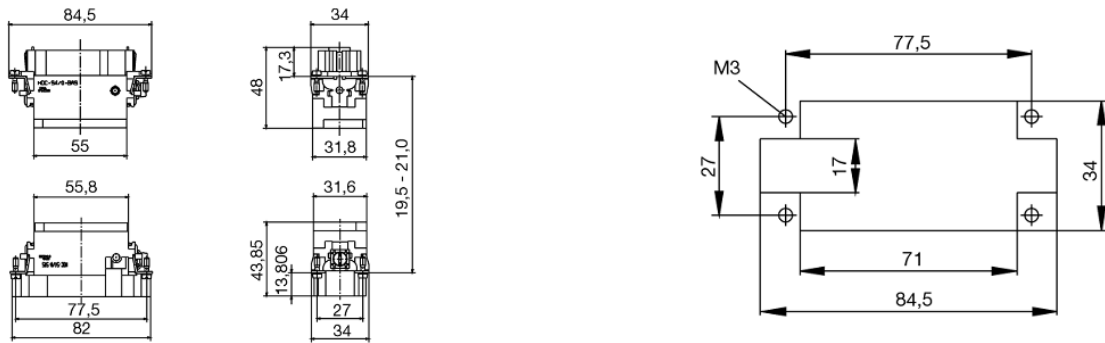
Approval/Certificate/Document of Conformity	Manufacturer's declaration
Engineering Data	CAD data – STEP
Engineering Data	WSCAD
Catalogues	Catalogues in PDF-format
Brochures	FL FIELDWIRING EN FL FIELDWIRING EN

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Drawings



Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	M 4	Contact screws	
HSB		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
PE connection via male contact			
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm
PE terminal			
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1
M 5		PE terminal	
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	M 6	Power contacts	
S 4/0 (Screw connection)		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
S 4/2		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
S 4/8		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.