

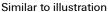
Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26 D-32758 Detmold Germany

www.weidmueller.com

Product image





The innovative quick connector - simple, safe and economical:

PCB terminals with spring connection and direct PUSH IN technology. A milestone in connection technology. Amazingly simple and simply amazing in practice:

- Connect and easily detach solid wires or wires with wire-end ferrules without using tools
- Processed automatically in the reflow or vapour phase
- Potentials and clamping points marked clearly by coloured push buttons

World-class design-in and processing phases, and suitable for a vast range of applications.

PCB terminal for fully automatic assembly using reflow soldering (SMD), with PUSH IN wire connections. Conductor insertion and slider operation from the same direction (TOP).

- Solid & flexible conductors with wire-end ferrules need only to be inserted and they are ready.
- When connecting stranded wires without wireend ferrules the actuating element is used to open the terminal point
- Intuitive handling since the wire-entry area and handling area are clearly separated.
- Packaged in tape-on-reel
- Conductor outlet direction 180°























General ordering data

Version	Printed circuit board terminals, 3.50 mm, Number
	of poles: 10, 180°, black, PUSH IN with actuator,
	Clamping range, max.: 1.5 mm ² , Tape
Order No.	<u>1250450000</u>
Туре	LSF-SMD 3.50/10/180 SN BK RL
GTIN (EAN)	4050118041255
Qty.	180 pc(s).
Product data	IEC: 320 V / 17.5 A / 0.2 - 1.5 mm ²
	UL: 300 V / 12 A / AWG 24 - AWG 14
Packaging	Tape



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Technical data

Dimensions and weights

Depth	10.5 mm	Depth (inches)	0.413 inch
Height	16.3 mm	Height (inches)	0.642 inch
Height of lowest version	16.3 mm	Width	35.7 mm
Width (inches)	1.406 inch	Net weight	7.439 g

Temperatures

Operating temperature, min.	-50 °C	Operating temperature, max. 120 °C	
Continuous operating temp, max	120 °C		

System parameters

Product family	OMNIMATE Signal - series	Wire connection method	
	LSF		PUSH IN with actuator
Mounting onto the PCB	SMD solder connection	Conductor outlet direction	180°
Pitch in mm (P)	3.5 mm	Pitch in inches (P)	0.138 inch
Number of poles	10	Pin series quantity	1
Fitted by customer	No	Number of rows	1
Coplanarity:	100 μm	Number of solder pins per pole	2
Stripping length	8 mm	L1 in mm	31.5 mm
L1 in inches		Touch-safe protection acc. to DIN VDE	
	1.242 inch	0470	IP 20
Touch-safe protection acc. to DIN VDE		Protection degree	
57 106	Safe from finger touch		IP20
Volume resistance	1.60 mΩ		

Material data

min.

Insulating material	LCP GF	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
Comparative Tracking Index (CTI)	≥ 175	Moisture Level (MSL)	1
UL 94 flammability rating	V-0	Contact material	Copper alloy
Layer structure of solder connection	46 µm Sn matt	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-30 °C
Temperature range, installation, max.	120 °C		

Conductors suitable for connection

Clamping range, min.	0.13 mm ²	
Clamping range, max.	1.5 mm ²	
Wire connection cross section AWG, min.	AWG 28	
Wire connection cross section AWG, max.	AWG 14	
Solid, min. H05(07) V-U	0.2 mm ²	
Solid, max. H05(07) V-U	1.5 mm ²	
Flexible, min. H05(07) V-K	0.2 mm ²	
Flexible, max. H05(07) V-K	1.5 mm ²	
w. plastic collar ferrule, DIN 46228 pt min.	, 0.25 mm²	
w. plastic collar ferrule, DIN 46228 pt max.	, 0.75 mm²	
w. wire end ferrule, DIN 46228 pt 1,	0.25 mm ²	

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Technical data

w. wire end ferrule, DIN 46228 max.	pt 1, 1.5 mm²		
Clampable conductor	Cross-section for conductor connection	Туре	fine-wired
		nominal	0.25 mm ²
	wire end ferrule	Stripping length	nominal 10 mm
		Recommended wire- end ferrule	H0,25/12 HBL
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.34 mm ²
	wire end ferrule	Stripping length	nominal 10 mm
		Recommended wire- end ferrule	H0,34/12 TK
	Cross-section for conductor connection	Туре	fine-wired
		nominal	0.5 mm ²
	wire end ferrule	Stripping length	nominal 10 mm
		Recommended wire- end ferrule	H0,5/14 OR
	Cross-section for conductor connection	Type	fine-wired
		nominal	0.75 mm ²
	wire end ferrule	Stripping length	nominal 10 mm
		Recommended wire- end ferrule	H0,75/14T HBL
Reference text	Length of ferrules is to be chosen depending diameter of the plastic collar should not be la		ed voltage., The outside

Rated data acc. to IEC

tested acc. to standard		Rated current, min. number of poles	
tested acc. to standard	IEC 60664-1, IEC 61984	(Tu=20°C)	17.5 A
Rated current, max. number of poles (Tu=20°C)	16 A	Rated current, min. number of poles (Tu=40°C)	17.5 A
Rated current, max. number of poles (Tu=40°C)	14 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 80 A

Rated data acc. to CSA

nateu data acc. to CSA			
Institute (CSA)	SP:	Certificate No. (CSA)	
			200039-1664286
Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	10 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 28	Wire cross-section, AWG, max.	AWG 14
Reference to approval values	Specifications are maximum values, details - see approval certificate.		



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Technical data

Rated data acc. to UL 1059

Institute (cURus)		Certi
	C = 00	
Rated voltage (Use group B / UL 1059)	300 V	Rate
D . I/II D ./III 10E0\	10.4	

Certificate No. (cURus)

Rated voltage (Use group B / UL 1059)	300 V
Rated current (Use group B / UL 1059)	12 A
Wire cross-section, AWG, min.	AWG 24
Reference to approval values	Specifications are maximum values, details -

E60693
300 V
10 A
AWG 14

Packing

Packaging	Tape	VPE length
VPE width	332 mm	VPE height
Tape depth (T2)	17.6 mm	Tape width
Tape pocket depth (K0)	17.1 mm	Tape pocke
Tape pocket width (B0)	43.7 mm	Tape pocke
Tape hole separation (E)	1.75 mm	Tape pocke
Tape reel diameter Ø (A)	330 mm	Surface res
Width Pick & Place Pad (W _{PPP})	7.5 mm	Length Pick
Diameter of the withdrawal surface	(ø	
D _{max})	9 mm	

see approval certificate.

VPE length	332 mm
VPE height	63 mm
Tape width (W)	56 mm
Tape pocket height (A0)	11.2 mm
Tape pocket separation (P1)	20 mm
Tape pocket separation (F)	26.2 mm
Surface resistance	$Rs = 10^9 - 10^{12} \Omega$
Length Pick & Place Pad (L _{PPP})	8.5 mm

Type tests

Test: Durability of markings	Test	mark of origin, type identification, pitch, approval marking UL, durability	
Test: Clampable cross section	Standard	DIN EN 60999-1 section 7 and 9.1 / 12.00, DIN EN 60947-1 section 8.2.4.5.1 / 12.02	
	Conductor type	Type of conductor solid 0.14 mm ² and conductor cross-section	
		Type of conductor stranded 0.14 mm ² and conductor cross-section	
		Type of conductor solid 1.5 mm ² and conductor cross-section	
		Type of conductor stranded 1.5 mm ² and conductor cross-section	
		Type of conductor AWG 24/1 and conductor cross-section	
		Type of conductor AWG 22/19 and conductor cross-section	
		Type of conductor AWG 16/1 and conductor cross-section	
		Type of conductor AWG 16/19 and conductor cross-section	
	Evaluation	passed	



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Test for damage to and accidental	Standard	DIN EN 60999-1 section 9.4 / 12.00
oosening of conductors	Requirement	0.2 kg
	Conductor type	Type of conductor AWG 24/1 and conductor cross-section
		Type of conductor AWG 24/19 and conductor cross-section
	Evaluation	passed
	Requirement	0.3 kg
	Conductor type	Type of conductor stranded 0.25 mm ² and conductor cross-section
		Type of conductor solid 0.5 mm ² and conductor cross-section
	Evaluation	passed
	Requirement	0.4 kg
	Conductor type	Type of conductor solid 1.5 mm ² and conductor cross-section
		Type of conductor stranded 1.5 mm ² and conductor cross-section
		Type of conductor AWG 16/1 and conductor cross-section
		Type of conductor AWG 16/19 and conductor cross-section
	Evaluation	passed
Pull-out test	Standard	DIN EN 60999-1 section 9.5 / 12.00
	Requirement	≥10 N
	Conductor type	Type of conductor AWG 24/1 and conductor cross-section
		Type of conductor AWG 24/19 and conductor cross-section
	Evaluation	passed
	Requirement	≥20 N
	Conductor type	Type of conductor stranded 0.25 mm ² and conductor cross-section
		Type of conductor H05V-U0.5 and conductor cross-section
	Evaluation	passed
	Requirement	≥40 N
	Conductor type	Type of conductor H07V-U1.5 and conductor cross- section
		Type of conductor H07V-K1.5 and conductor cross-section
		Type of conductor AWG 16/1 and conductor cross-section
		Type of conductor AWG 16/19 and conductor cross-section
		00011011



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Technical data

Classifications

ETIM 6.0	EC002643	ETIM 7.0	EC002643
ETIM 8.0	EC002643	ECLASS 9.0	27-44-04-01
ECLASS 9.1	27-44-04-01	ECLASS 10.0	27-44-04-01
ECLASS 11.0	27-46-01-01	ECLASS 12.0	27-46-01-01

Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized
	standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties
	in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	Additional push button colours on request

- Operating force of slider max. 40 N
- Rated current related to rated cross-section & min. No. of poles.
- Wire end ferrule with plastic collar to DIN 46228/4
- · Wire end ferrule without plastic collar to DIN 46228/1
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Crimping shape "A" for wire end ferrules with PZ 6/5 crimping tool recommended.
- Long term storage of the product with average temperature of 50 $^{\circ}\text{C}$ and average humidity 70%, 36 months

Approvals

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E60693



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Technical data

Downloads

1/0 - 1/7 - 1 /D		
Approval/Certificate/Document of		
Conformity	Declaration of the Manufacturer	
Engineering Data	CAD data – STEP	
Engineering Data	WSCAD	
Catalogues	<u>Catalogues in PDF-format</u>	
Brochures	FL DRIVES EN	
	PI OMNIMATE LSF SMD EN	
	FL ANALO.SIGN.CONV. EN	
	MB DEVICE MANUF. EN	
	FL DRIVES DE	
	FL BUILDING SAFETY EN	
	FL APPL LED LIGHTING EN	
	FL INDUSTR.CONTROLS EN	
	FL MACHINE SAFETY EN	
	FL HEATING ELECTR EN	
	FL APPL_INVERTER EN	
	FL_BASE_STATION_EN	
	FL ELEVATOR EN	
	FL POWER SUPPLY EN	
	FL 72H SAMPLE SER EN	
	PO OMNIMATE EN	
	PO OMNIMATE EN	
White paper surface mount technology	Download Whitepaper	



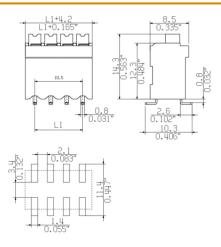
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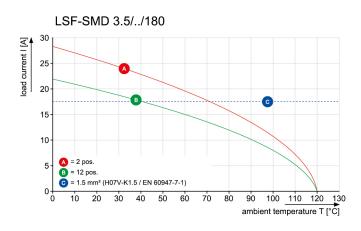
Drawings

Dimensional drawing



Graph

Graph

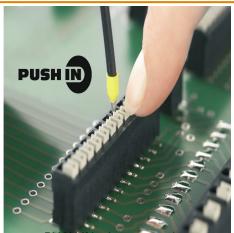


Product benefits



Stable solder connection

Product benefits



PUSH IN wire connection



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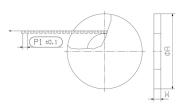
Drawings

Product benefits

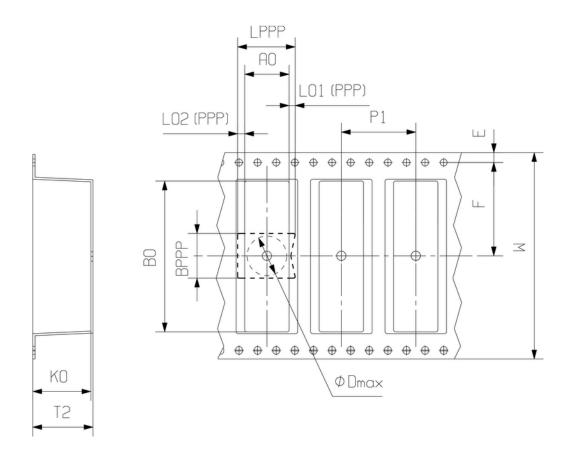


Packaged in tape-on-reel

Dimensional drawing



Dimensional drawing



DIRECTION OF UNREELING

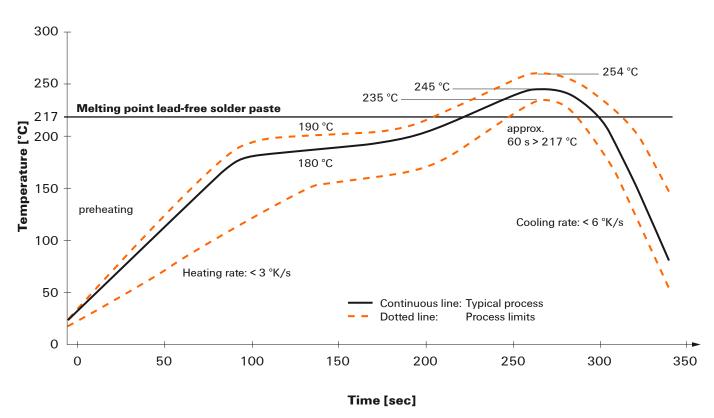


Recommended reflow soldering profile

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Reflow soldering profile

The perfect soldering profile for SMT Surface Mount Technology is one the most exiting question in SMT production. But there are more than one correct answer: The diagram of temperature-on-time is related to processing features of solder paste and to maximum load of components.

We have to consider the following parameters:

- · Time for pre heating
- Maximum temperature
- Time above melting point
- · Time for cooling
- · Maximum heating rate
- · Maximum cooling rate

We recommend a typical solder profile with associated process limits. With preheating components and board are prepared smoothly for the solder phase. Heating rate is typically $\leq +3$ K/s. In parallel the solder paste is ,activated'. The time above melting point of 217°C the paste gets liquid and components and boards begin to connect. The maximum temperature of 245°C to 254°C should stay between 10 and 40 seconds. In the cooling phase at \geq -6K/s solder is cured. Board and components cool down while avoiding cold cracks.