

## LL 5.08/18/180 3.2SN OR BX

**Weidmüller Interface GmbH & Co. KG**

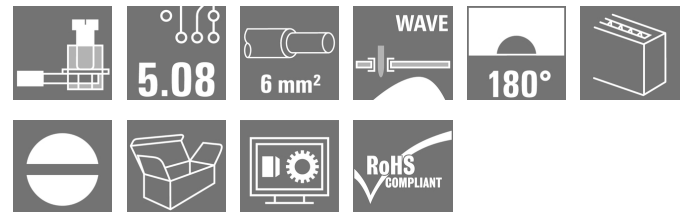
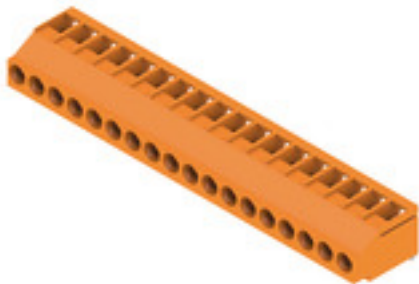
Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

### Product image



This PCB terminal provides connections for 32 A and 6 mm<sup>2</sup> conductor cross-section with the proven clamping-yoke connection, in 5.00 and 5.08 mm pitch. 90° conductor outlet direction.

### General ordering data

Version	Printed circuit board terminals, 5.08 mm, Number of poles: 18, 180°, Solder pin length (l): 3.2 mm, tinned, orange, Clamping yoke connection, Clamping range, max. : 6 mm <sup>2</sup> , Box
Order No.	<a href="#">2432070000</a>
Type	LL 5.08/18/180 3.2SN OR BX
GTIN (EAN)	4050118442847
Qty.	18 pc(s).
Product data	IEC: 500 V / 32.5 A / 0.5 - 6 mm <sup>2</sup> UL: 300 V / 20 A / AWG 26 - AWG 12
Packaging	Box

Creation date March 9, 2023 8:18:12 PM CET

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## Technical data

## Dimensions and weights

Depth	17.1 mm	Depth (inches)	0.673 inch
Height	14.2 mm	Height (inches)	0.559 inch
Height of lowest version	11 mm	Width	87.01 mm
Width (inches)	3.426 inch	Net weight	26.01 g

## Temperatures

Operating temperature, min.	-50 °C	Operating temperature, max.	120 °C
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## System parameters

Product family	OMNIMATE Signal - series LL	Wire connection method	Clamping yoke connection
Property, clamping point	WireReady	Mounting onto the PCB	THT solder connection
Conductor outlet direction	180°	Pitch in mm (P)	5.08 mm
Pitch in inches (P)	0.2 inch	Number of poles	18
Pin series quantity	1	Fitted by customer	Yes
Number of rows	1	Max. adjacent poles per row	24
Solder pin length (l)	3.2 mm	Solder pin dimensions	0.75 x 0.9 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+	0,1 mm
Number of solder pins per pole	1	Screwdriver blade	0.6 x 3.5
Screwdriver blade standard	DIN 5264	Tightening torque, min.	0.5 Nm
Tightening torque, max.	0.6 Nm	Clamping screw	M 3
Stripping length	6 mm	L1 in mm	81.28 mm
L1 in inches	3.2 inch	Touch-safe protection acc. to DIN VDE 0470	IP 20
Touch-safe protection acc. to DIN VDE 57 106	Safe from finger touch	Protection degree	IP20
Volume resistance	1.20 mΩ		

## Material data

Insulating material	Wemid (PA)	Colour	orange
Colour chart (similar)	RAL 2000	Insulating material group	I
Comparative Tracking Index (CTI)	≥ 600	UL 94 flammability rating	V-0
Contact material	Copper alloy	Contact surface	tinned
Coating	4-6 µm SN	Tinning type	matt
Layer structure of solder connection	4...6 µm Sn matt	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-50 °C
Operating temperature, max.	120 °C	Temperature range, installation, min.	-25 °C
Temperature range, installation, max.	120 °C		

## Conductors suitable for connection

Clamping range, min.	0.13 mm <sup>2</sup>
Clamping range, max.	6 mm <sup>2</sup>
Wire connection cross section AWG, min.	AWG 26
Wire connection cross section AWG, max.	AWG 12
Solid, min. H05(07) V-U	0.5 mm <sup>2</sup>
Solid, max. H05(07) V-U	6 mm <sup>2</sup>
Flexible, min. H05(07) V-K	0.5 mm <sup>2</sup>
Flexible, max. H05(07) V-K	4 mm <sup>2</sup>
w. plastic collar ferrule, DIN 46228 pt 4,	0.5 mm <sup>2</sup> min.

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w. plastic collar ferrule, DIN 46228 pt 4, 2.5 mm<sup>2</sup>  
 max.

w. wire end ferrule, DIN 46228 pt 1, 0.5 mm<sup>2</sup>  
 min.

w. wire end ferrule, DIN 46228 pt 1, 2.5 mm<sup>2</sup>  
 max.

Plug gauge in accordance with EN 60999 a x b; ø 2.8 mm x 2.4 mm; 3.0 mm

Clampable conductor	Cross-section for conductor connection	Type	fine-wired
		nominal	0.5 mm <sup>2</sup>
wire end ferrule	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	<a href="#">H0.5/12 OR</a>
		Stripping length	nominal 6 mm
		Recommended wire-end ferrule	<a href="#">H0.5/6</a>
Cross-section for conductor connection	Type	fine-wired	
	nominal	0.75 mm <sup>2</sup>	
wire end ferrule	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	<a href="#">H0.75/12 W</a>
		Stripping length	nominal 6 mm
		Recommended wire-end ferrule	<a href="#">H0.75/6</a>
Cross-section for conductor connection	Type	fine-wired	
	nominal	1 mm <sup>2</sup>	
wire end ferrule	wire end ferrule	Stripping length	nominal 8 mm
		Recommended wire-end ferrule	<a href="#">H1.0/12 GE</a>
		Stripping length	nominal 6 mm
		Recommended wire-end ferrule	<a href="#">H1.0/6</a>

Reference text Length of ferrules is to be chosen depending on the product and the rated voltage., The outside diameter of the plastic collar should not be larger than the pitch (P)

### Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. number of poles (Tu=20°C)	32.5 A
Rated current, max. number of poles (Tu=20°C)	26 A	Rated current, min. number of poles (Tu=40°C)	27.5 A
Rated current, max. number of poles (Tu=40°C)	22 A	Rated voltage for surge voltage class / pollution degree II/2	500 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	250 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	4 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	4 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	4 kV	Short-time withstand current resistance	3 x 1s with 120 A

### Rated data acc. to CSA

Rated voltage (Use group B / CSA)	300 V	Rated voltage (Use group D / CSA)	300 V
Rated current (Use group B / CSA)	20 A	Rated current (Use group D / CSA)	10 A
Wire cross-section, AWG, min.	AWG 26	Wire cross-section, AWG, max.	AWG 12

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**Technical data**

**Rated data acc. to UL 1059**

Institute (UR)		Certificate No. (UR)	E60693
Rated voltage (Use group B / UL 1059)	300 V	Rated voltage (Use group D / UL 1059)	300 V
Rated current (Use group B / UL 1059)	20 A	Rated current (Use group D / UL 1059)	10 A
Wire cross-section, AWG, min.	AWG 26	Wire cross-section, AWG, max.	AWG 12
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

**Packing**

Packaging	Box	VPE length	350 mm
VPE width	132 mm	VPE height	27 mm

**Type tests**

Test: Durability of markings	Test	mark of origin, type identification, type of material, approval marking UL, approval marking CSA, durability		
	Evaluation	available		
Test: Clampable cross section	Standard	IEC 60999-1 section 7 and 9.1 / 11.99, IEC 60947-1 section 8.2.4.5.1 / 03.11		
	Conductor type	Type of conductor and conductor cross-section	solid 0.14 mm <sup>2</sup>	
		Type of conductor and conductor cross-section	stranded 0.14 mm <sup>2</sup>	
		Type of conductor and conductor cross-section	H07V-U4.0	
		Type of conductor and conductor cross-section	H07V-K4	
		Type of conductor and conductor cross-section	AWG 26/1	
		Type of conductor and conductor cross-section	AWG 26/19	
		Type of conductor and conductor cross-section	AWG 12/1	
		Type of conductor and conductor cross-section	AWG 12/19	
Evaluation	passed			

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Test for damage to and accidental loosening of conductors	Standard	IEC 60999-1 section 9.4 / 11.99	
	Requirement	0.2 kg	
	Conductor type	Type of conductor and conductor cross-section	AWG 26/1
		Type of conductor and conductor cross-section	AWG 26/19
	Evaluation	passed	
	Requirement	0.3 kg	
	Conductor type	Type of conductor and conductor cross-section	H05V-U0.5
		Type of conductor and conductor cross-section	H05V-K0.5
	Evaluation	passed	
	Requirement	0.9 kg	
	Conductor type	Type of conductor and conductor cross-section	H07V-U4.0
		Type of conductor and conductor cross-section	H07V-K4.0
Type of conductor and conductor cross-section		AWG 12/1	
Type of conductor and conductor cross-section		AWG 12/19	
Evaluation	passed		
Pull-out test	Standard	IEC 60999-1 section 9.5 / 11.99	
	Requirement	≥10 N	
	Conductor type	Type of conductor and conductor cross-section	AWG 26/1
		Type of conductor and conductor cross-section	AWG 26/19
	Evaluation	passed	
	Requirement	≥20 N	
	Conductor type	Type of conductor and conductor cross-section	H05V-U0.5
		Type of conductor and conductor cross-section	H05V-K0.5
	Evaluation	passed	
	Requirement	≥60 N	
	Conductor type	Type of conductor and conductor cross-section	H07V-U4.0
		Type of conductor and conductor cross-section	H07V-K4.0
Type of conductor and conductor cross-section		AWG 12/1	
Type of conductor and conductor cross-section		AWG 12/19	
Evaluation	passed		

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## Technical data

### Classifications

ETIM 6.0	EC002643	ETIM 7.0	EC002643
ETIM 8.0	EC002643	ECLASS 9.0	27-44-04-01
ECLASS 9.1	27-44-04-01	ECLASS 10.0	27-44-04-01
ECLASS 11.0	27-46-01-01	ECLASS 12.0	27-46-01-01

### Important note

IPC conformity	Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.
Notes	<ul style="list-style-type: none"> <li>Rated current related to rated cross-section &amp; min. No. of poles.</li> <li>Wire end ferrule without plastic collar to DIN 46228/1</li> <li>Wire end ferrule with plastic collar to DIN 46228/4</li> <li>P on drawing = pitch</li> <li>Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.</li> <li>Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months</li> </ul>

### Approvals

Approvals



ROHS	Conform
UL File Number Search	UL Website
Certificate No. (UR)	E60693

### Downloads

Approval/Certificate/Document of Conformity	<a href="#">Declaration of the Manufacturer</a>
Engineering Data	<a href="#">CAD data – STEP</a>
Engineering Data	<a href="#">WSCAD</a>
Product Change Notification	<a href="#">PCN_2017_236_PL32_Optimierung_LL_5.0x_DE</a> <a href="#">PCN_2017_236_PL32_Optimization_of_LL_5.0x_EN</a>
Catalogues	<a href="#">Catalogues in PDF-format</a>
Brochures	<a href="#">FL DRIVES EN</a> <a href="#">FL ANALO.SIGN.CONV. EN</a> <a href="#">MB DEVICE MANUF. EN</a> <a href="#">FL DRIVES DE</a> <a href="#">FL BUILDING SAFETY EN</a> <a href="#">FL APPL LED LIGHTING EN</a> <a href="#">FLIndustr.CONTROLS EN</a> <a href="#">FL MACHINE SAFETY EN</a> <a href="#">FL HEATING ELECTR EN</a> <a href="#">FL APPL INVERTER EN</a> <a href="#">FL_BASE_STATION_EN</a> <a href="#">FL ELEVATOR EN</a> <a href="#">FL POWER SUPPLY EN</a> <a href="#">FL 72H SAMPLE SER EN</a> <a href="#">PO OMNIMATE EN</a>

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Catalogue status 03.03.2023 / We reserve the right to make technical changes.

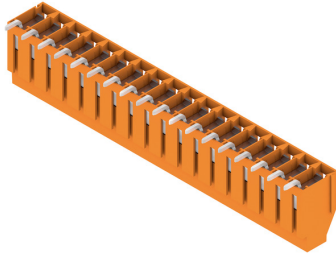
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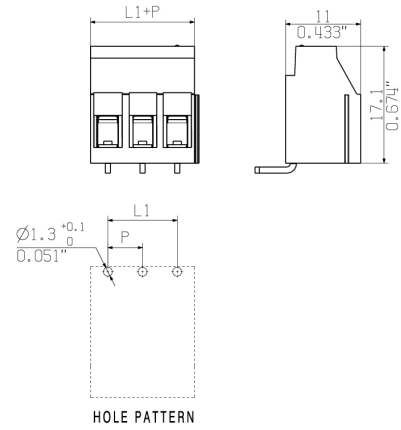
[www.weidmueller.com](http://www.weidmueller.com)

**Drawings**

**Product image**



**Dimensional drawing**



## Recommended wave soldering profiles

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 Germany  
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### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.