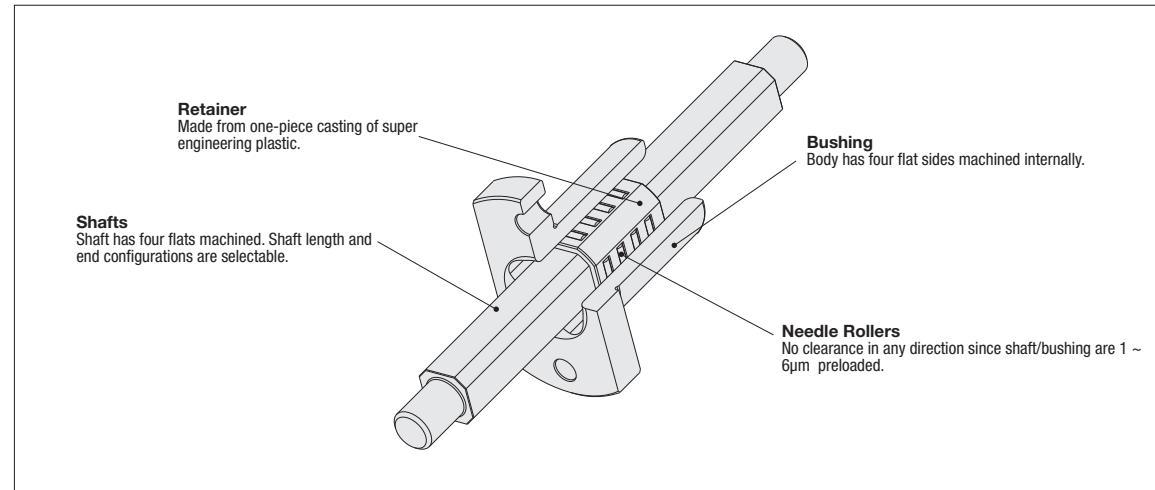


# High Rigidity Needle Guide Sets

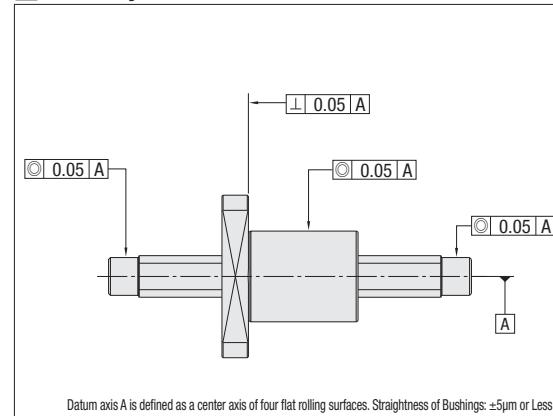
## Overview

### Features

High accuracy needle rollers are arranged in four directions against the square shafts. Shafts/bushings are designed to be 1 ~ 6 $\mu\text{m}$  preloaded. Widely used in parts of semiconductor, liquid crystal manufacturing equipment and inspection device, lift/slide stages, robotic systems, press machines and transfer mechanism as the guide with high rigidity, straightness and high speed. Capable of torque loading without rotation due to square cross section with low yawing and pitching, maintaining smooth rotation and stable accuracy.

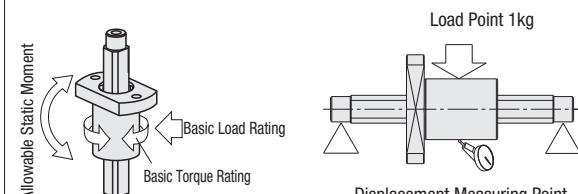


### Accuracy Standards



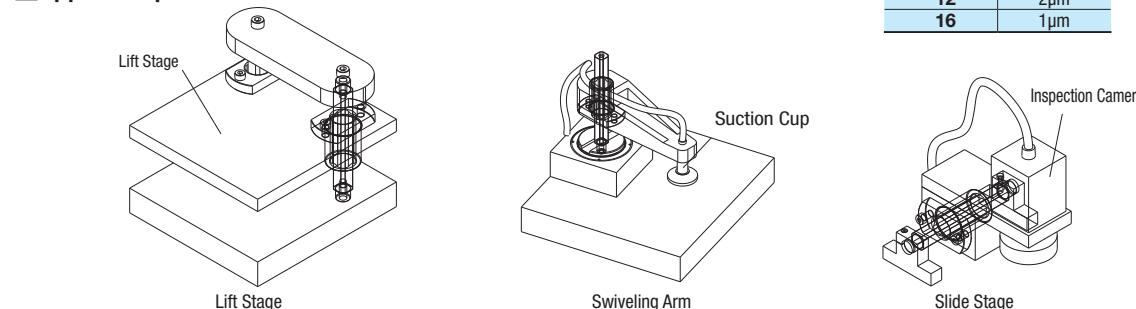
### Load Rating Table

| D  | Basic Rated Torque |                  | Basic Load Rating |                | Allowable Static Moment<br>Mo(N·m) |
|----|--------------------|------------------|-------------------|----------------|------------------------------------|
|    | CT Dynamic (N·m)   | CoT Static (N·m) | C Dynamic (kN)    | Co Static (kN) |                                    |
| 6  | 12.3               | 21.0             | 3.4               | 5.0            | 10.6                               |
| 10 | 48.7               | 84.4             | 6.8               | 10.0           | 23.0                               |
| 12 | 91.3               | 162.9            | 11.9              | 17.4           | 76.4                               |
| 16 | 115.7              | 212.0            | 11.9              | 17.4           | 83.6                               |



| D  | Deflection (L is max.) |
|----|------------------------|
| 6  | 6 $\mu\text{m}$        |
| 10 | 2 $\mu\text{m}$        |
| 12 | 2 $\mu\text{m}$        |
| 16 | 1 $\mu\text{m}$        |

### App. Example



### Notes on handling

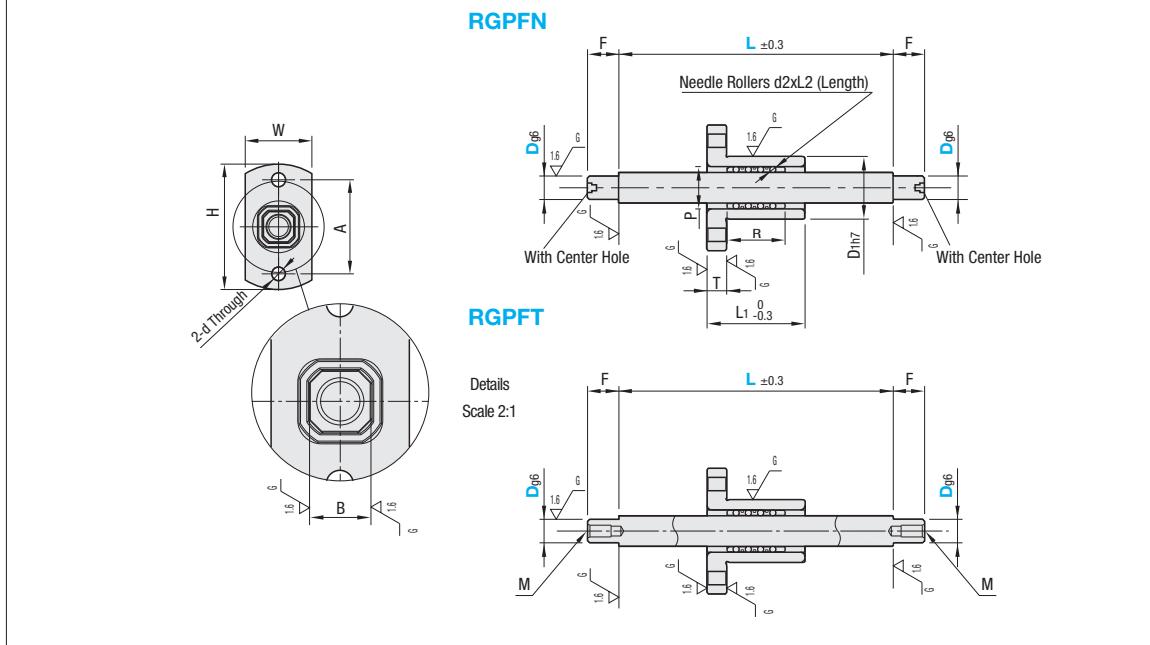
- Anti-rust oil is applied to the products when they are shipped. Administer lubrication maintenance with high-pressure grease (AFC Grease by THK), etc. as needed.
- When designing, position the bushing where the retainer does not fall out from the bushing at stroke ends.
- As a preload is applied, assemble slowly without any prying when inserting retainers. (It may cause damages to the retainers as well as damages on the rolling surfaces).
- Use covers, etc. if any foreign objects or dust may fall on the rolling surfaces.
- If the product is used for long periods of time with foreign objects or dust attached, the needle roller may slip and the movement of the retainer may be misaligned.
- Avoid using in high temperature environments, keep below 80°C.
- Do not cold shrink fit the bushings and shafts. Residual austenite will transform into martensite and will expand I.D./O.D. of bushings and shafts, rendering them unusable.

# High Rigidity Needle Guide Sets

<Reference: Cross Section View Photo>



| Type  | Shafts / Bushings |            | Retainer   | Needle Rollers   |            | Ambient Operating Temp. |
|-------|-------------------|------------|------------|------------------|------------|-------------------------|
|       | M Material        | H Hardness |            | M Material       | H Hardness |                         |
| RGPFN | EN 1.3505 Equiv.  | 58HRC~     | Polyacetal | EN 1.3505 Equiv. | 58HRC~     | 0~80°C                  |
| RGPFT |                   |            |            |                  |            |                         |



| Part Number | L 10mm Increment | Shafts | Bushing |       |      |       |     |    | Retainer |    |    |      |      |     |    |             |                 |     |    |
|-------------|------------------|--------|---------|-------|------|-------|-----|----|----------|----|----|------|------|-----|----|-------------|-----------------|-----|----|
|             |                  |        | F       | B     | M    | D1    | L1  | T  | H        | W  | P  | d    | A    | R   | d2 | L2 (Length) | Needle Quantity |     |    |
| RGPFN       | 6 -0.004         | 50~70  | 20      | 8     | 7.8  | M3x 6 | 16  | 25 | 5        | 32 | 17 | 10.8 | 3.4  | 24  | 15 | 1.5         | 4.8             | 14  |    |
|             | -0.012           |        | 30      | 8     | 11.0 | M5x10 | 24  | 36 | 7        | 43 | 25 | 15.0 | 4.5  | 33  | 19 | 2           | 4.8             | 20  |    |
|             | 10 -0.005        |        | 40      | 10    | 14.6 | M6x12 | 31  | 50 | 7        | 50 | 32 | 18.6 | 5.5  | 40  | 30 | 2           | 6.8             | 24  |    |
|             | -0.014           |        | 50      | 10    | 18.9 | M8x16 | 32  | 60 | 7        | 55 | 33 | 22.9 | 6.6  | 43  | 33 | 2           | 6.8             | 24  |    |
| RGPFT       | 12 -0.006        | 90~120 | 6       | 50~70 | 20   | 8     | 7.8 | 16 | 25       | 5  | 32 | 17   | 10.8 | 3.4 | 24 | 15          | 1.5             | 4.8 | 14 |
|             | -0.017           |        | 30      | 8     | 11.0 | M5x10 | 24  | 36 | 7        | 43 | 25 | 15.0 | 4.5  | 33  | 19 | 2           | 4.8             | 20  |    |
|             | 16 -0.006        |        | 40      | 10    | 14.6 | M6x12 | 31  | 50 | 7        | 50 | 32 | 18.6 | 5.5  | 40  | 30 | 2           | 6.8             | 24  |    |
|             | -0.017           |        | 50      | 10    | 18.9 | M8x16 | 32  | 60 | 7        | 55 | 33 | 22.9 | 6.6  | 43  | 33 | 2           | 6.8             | 24  |    |

Ordering Example: Part Number - L  
RGPFN10 - 60

| Part Number | L 10mm Increment | Unit Price   | Volume Discount Rate |
|-------------|------------------|--------------|----------------------|
|             |                  | 1 ~ 10 pc(s) | 11 ~ 20              |
| RGPFN       | 6 50~70          |              |                      |
|             | 10 60~80         |              |                      |
|             | 12 90~120        |              |                      |
|             | 16 100~130       |              |                      |
| RGPFT       | 6 50~70          |              |                      |
|             | 10 60~80         |              |                      |
|             | 12 90~120        |              |                      |
|             | 16 100~130       |              |                      |