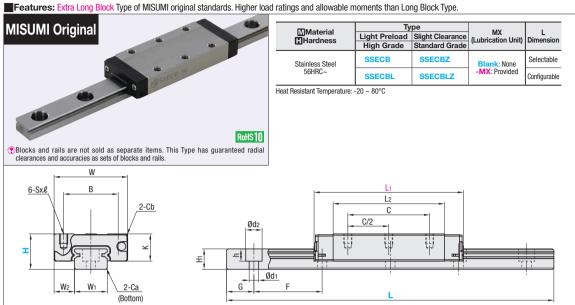


# **Miniature Linear Guides**

# **Extra Long Blocks, Light Preload / Slight Clearance**



- Precautions for Use

  Blocks are equipped with retainers (wire) to prevent balls from falling off. For how to handle the blocks, see F525.

- blocks, see PS PS25.

  \*\*Padial clarances and accuracies are not guaranteed if the blocks and rails are interchanged from the original set combinations.

  \*\*Straight grooves are provided on datum planes. Be sure to match the datum lines when using.

  \*\*Padis cannot be connected end to end.

  \*\*The accuracy of Linear Guides is guaranteed after mounting the rail (after fastening screws on the rail and pushing it onto the datum plane).

  \*\*Minor bending of the rail will be adjusted after being mounted and will not affect the performance.

Accessory
• H8 comes with cap screws (M2x6).

Por L Configurable, G dimensions differ from those shown in the table below. For details, see ► P. 531.

- Others

   Filled with Lithium soap based grease (Multemp Grease PS2 by Kyodo Yushi Co., Ltd.).

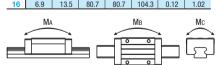
   For Operating Life Calculation, see PS P. 527

   For operating life calculations, use our free calculation software from http://download.misumi.jp/mol/fa\_soft.html.

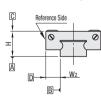
   The MX type is greased with a lithium complex grease (TOUGHLIX GREASE MP2, made by JXTG Nippon Oil & Energy Corporation).

Part Number					Block Dimension						Dowel Hole Dimension			Guide Rail Dimension								
Type MX H		н	L	w	L <sub>1</sub>	В	С	Sxl	L2	K	Cb	N	C2	(£1)	W <sub>1</sub>	W <sub>2</sub>	Hı	Ca	Counterbored Hole d1xd2xh	F	G	
SSECB SSECBL	SSECBZ SSECBLZ	-	8	40~130	17	37.5	12	20	M2x2.5	27.5	6.5	0.3	8.5	20	2	7	5	4.7	0.3	2.4x4.2x2.3	15	5
			10	55~275	20	49.6	15	26	М3х3	38.6	7.8	0.3	10	26	2.5	9	5.5	5.5	0.3	3.5x6x3.5	20	7.5
			13	70~470	27	54.8	20	30	M3x3.5	40.8	10	0.5	13.5	30	3	12	7.5	7.5	0.5	3.5x6x4.5	25	10
			16	110~670	32	70.3	25	40	M3x4	55.3	12	0.5	16	40	4	15	8.5	9.5	0.5	3.5x6x4.5	40	15

						kgf=N>	0.10197
	Basic Lo	ad Rating	Allowat	le Static	Moment	Ma	ass
Н	C (Dynamic)	Co (Static)	MA	MB	MC	Block	Guide Rai
	kN	kN	N⋅m	N⋅m	N⋅m	kg	kg/m
8	1.5	3.3	10.1	10.1	12.4	0.02	0.19
10	2.5	5.0	18.8	18.8	23.7	0.04	0.31
13	3.6	7.6	34.0	34.0	47.3	0.07	0.61
	0.0	40.5	00.7	00.7	4040	0.40	4.00



Preload and Accuracy Standards



Specifications	Light Preload, High Grade	Slight Clearance, Standard Grade	
Radial Clearance	-3~0	0~+15	
Height H Tolerance	±20	±20	
Pair Variation of Height H	15	40	
Width W2 Tolerance	±25	±25	
Pair Variation of Width W2	20	40	
Running Parallelism of Plane C against Plane A	See <b>P. 525</b>		
Running Parallelism of Plane D against Plane A			

Slight Clearance Type has clearance (Gap) between rails and blocks.

If precision / rigidity is required, select Light Preload Type.

Lubrication Unit MX

### The same block size as existing products! The oil-impregnated porous core part has been built into the product.

Advantages of the Lubrication Unit MX: Provides long-term maintenance-free operation. Reduces maintenance costs.

## Table of Comparison with Standard Blocks

- Shorter block length than Standard Type 2-Block.
   Basic load rating ( clymanic) is enhanced up to 192% compared to 1 Block Type. H dimension can be reduced by using a long block.
   Basic load rating ( clatel) is equivalent or higher compared to 1 Block/2 Block Type. 2 Block Type can make guide block length more compact.

	Block O.A.L. (L1)					Basic	Basic Load Rating C (Dynamic) kN					Basic Load Rating Co (Dynamic) kN				
Н	Standard 1 Block	Standard 2 Block	Extra	Long 1 Compared to Standard 1 Block	Block Compared to Standard 2 Block	Standard 1 Block	Standard 2 Block	Extra	Long 1 Compared to Standard 1 Block	Block Compared to Standard 2 Block	Standard 1 Block	Standard 2 Block	Extra	Long 1 Compared to Standard 1 Block	Block Compared to Standard 2 Block	
8	23.6	47.2	37.5	+13.9	-9.7	0.9	1.8	1.5	167%	83%	1.5	3	3.3	220%	110%	
10	30	60	49.6	+19.6	-10.4	1.5	3	2.5	167%	83%	2.5	5	5	200%	100%	
13	33.9	67.8	54.8	+20.9	-13	2.2	4.4	3.6	164%	82%	3.3	6.6	7.6	230%	115%	
16	42.4	84.8	70.3	+27.9	-14.5	3.6	7.2	6.9	192%	96%	5.4	10.8	13.5	250%	125%	



- 275 (With Lubrication Unit)

SSECB10L - 75 (L Type Greased) SSECB10G - 75 (G Type Greased) Alternative grease types available

₩E P531

Ů	00		
	100		
	115		
	130		
	55		
	75		
	95		
	115		
	135		
10	155		Part I
10	175		Alternations (IIII)
	195		Alterations SSE
	215		
	235		
	255		Alterations
	275		Tapped Hole
	70		
	95		
	120		
	145		
	170		Rail End Cut
	195		LLC RAIL ETIU CUL
	220		[Engraving]
	245		
13	270		L N N L
	295		
	320		Rail is cut with the product ID facing
	345		out (datum on other side).
	370		
	395		
	420		Options for Linear Gui
	445		Position Retaining Pa
	470		Fusition netaining Pa
	110		
	450		

**Unit Price** 

SSECB

н

16

<u>40</u> 55

70

# ■L Dimension Configurable Type (1mm Increment)

н	Unit Price							
- 11	SSECBL	SSECBLZ						
8								
10								
13								
16								

For calculation of L Dimension Configurable Type (1mm Increment), add the above amount to the unit price of the Selectable Type longer than, and closest to this L Dimension Configurable Type.

Number - L - (MC, RLC, LLC) - 430 - MC - RLC

Alterations	Code	Spec.			
Tapped Hole	MC	H   MC   8   M3   M3   M6   M6   M6   M6   M6   M6			
Rail End Cut	Left End Cut	Cuts rail ends.           Ordering Code         LLC           H         L Cut         N           10         2.5			
LNNNL	Right End Cut	13 5 5 16 10			
Rail is cut with the product ID facing out (datum on other side).	RLC	Applicable to Selectable Type only.     Overall length will be shorter by cutting.     Not applicable to H8.			

Deputions for Linear Guide	
Position Retaining Parts	Block / Rail Fixing Parts
	Rail Push Plates
Rail Height Adjusting Blocks	Linear Locks
A LA LA LA	
<b>Block Derailment Prevention Parts</b>	Linear Guide Lock Units
Stopper Bolts	
1	00



