

Basic Guides for Welding Fixtures / Guide Plates

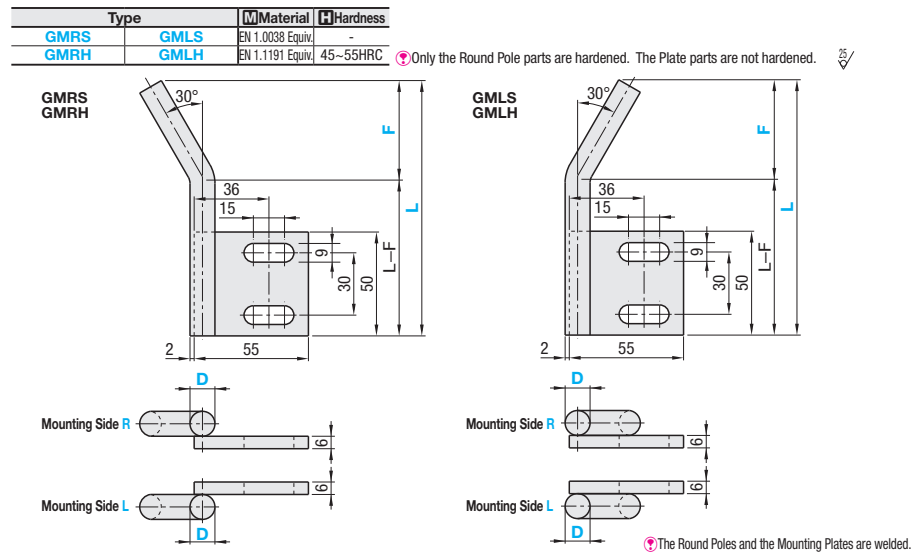
Round Pole, Plate, Ribbed

■ **Features:** Can be used as work guides. The point contacting enables easier insertion and removal.

Round Pole Type



RoHS10



⚠ Only the Round Pole parts are hardened. The Plate parts are not hardened.

⚠ The Round Poles and the Mounting Plates are welded.

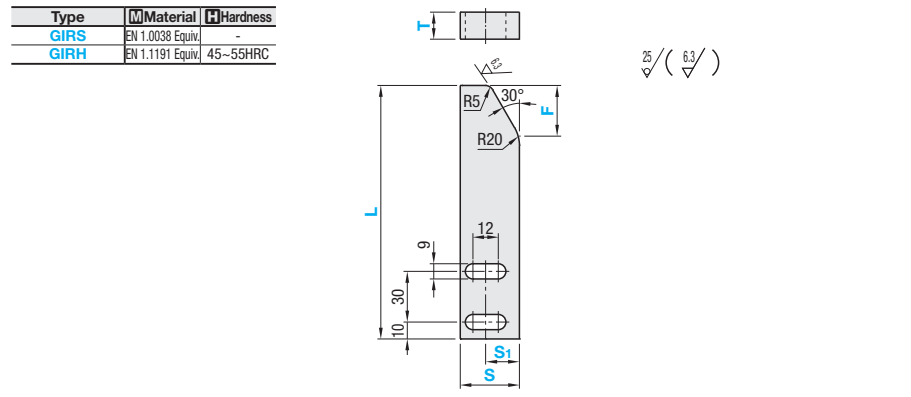
Part Number		Mounting Side Selection	L	F	Unit Price			
Type	D		5mm Increment	5mm Increment	GMRS	GMLS	GMRH	GMLH
GMRS GMLS GMRH GMLH	9	R	100~300	30~50				
	12							
	16	L						

■ **Features:** Can be used as work guides. The line contacting achieves more stable guiding than Round Pole Type.

Plate Type



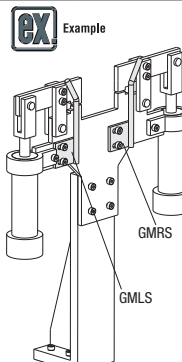
RoHS10



Part Number		Mounting Side Selection	L 5mm Increment	F 5mm Increment	S 5mm Increment	S1 1mm Increment	Unit Price	
Type	T						GIRS	GIRH
GIRS	6	R	100~300	20~60	25~50	13≤S1≤S-12		
GIRH	9							
	12							
	16							

Part Number		Mounting Side Selection	L	F	S	S1	(MR, TA)	
Type	D, T						TA9	MR
GMRS	9	R	150	30	25	13		
GIRS	12	R	130	20	25	13		

Alterations	Code	Spec.
	MR	Alters Mounting Holes to Round Holes. Ordering Code: MR ⚠ Applicable to Plate Type only.
	TA	Alters the mounting plate thickness from 6mm to 9mm, or to 12mm. Ordering Code: TA9, TA12 ⚠ Applicable to Round Pole Type only.



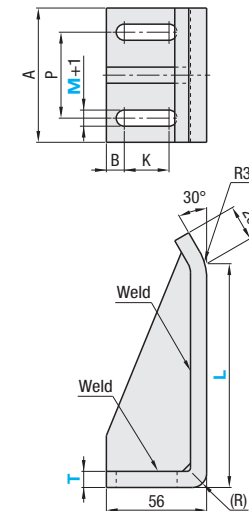
■ **Features:** Can be used as work guides. The ribs make for a rugged basic guide.

Ribbed Type



RoHS10

RGHK



⚠ Material: EN 1.0038 Equiv.

Part Number		L Selection	M Mounting Screw Hole	A	P	(R)	B	K	Unit Price				
Type	T								RGHK				
RGHK	6	75	M8	60	33	8	11	28					
		100	M10				12	26					
		125	M10				11	19					
	9	150	M12	75	48	15	12	17					
		200											

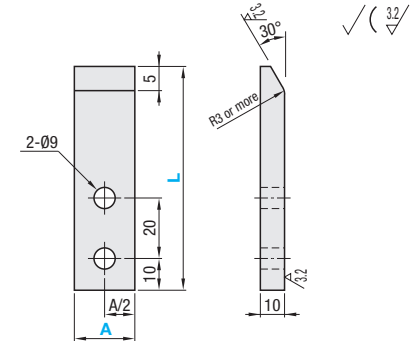
Ordering Example	Part Number	L	M
	RGHK 6 - 125 - M8		

Guide Plates



RoHS10

CPGP



⚠ Material: EN 1.1191 Equiv.
⚠ Hardness: 25~30HRC

Part Number	L Selection	Unit Price
CPGP	20 60 75 90	

⚠ Use in a pair for the left and right sides.
⚠ Flatness: 0.2 or lower

Ordering Example	Part Number	L
	CPGP20 - 75	

