

# Properties of Magnets

# Magnet Round

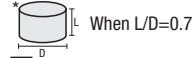
## Features

|                               |  |
|-------------------------------|--|
| <b>Neodymium Magnet</b>       | Capable of highest magnetic force of all materials currently available. High forces can be obtained from small volume. One of the disadvantages is tendency to rust easily. Called "Rare Earth Magnets" along with the cobalt magnets.         |
| <b>Samarium-Cobalt Magnet</b> | Full name is Samarium-Cobalt Magnet, and is second in strength following the Neodymium Iron Boron magnets. Advantage is its resistance to rusting and high temperatures. Brittle and mechanically low in strength, requiring careful handling. |
| <b>Ferrite Magnet</b>         | This material has low magnetic force but has relatively high coercive force, thus suffers little demagnetization. Brittle and mechanically low in strength, requiring careful handling.  |
| <b>Alnico Magnet</b>          | It has superior property against temperature and mechanical strength. Disadvantage is its likeliness to demagnetize.   |

## Characteristic Values

| Item                    | Increment         | Powerful Neodymium Magnet | Neodymium Magnet | Heat-resistant Neodymium Magnet | Samarium-Cobalt Magnet | Ferrite Magnet | Alnico Magnet |
|-------------------------|-------------------|---------------------------|------------------|---------------------------------|------------------------|----------------|---------------|
| Residual Flux Density T |                   | 1.42 or More              | 1.26 or More     | 1.23 or More                    | 1.03 or More           | 0.385 or More  | 1.25 or More  |
| Coercive Force bHC      | kA/m              | 796 or More               | 859 or More      | 923 or More                     | 640 or More            | 230 or More    | 47.7 or More  |
| Coercive Force bHc      | kA/m              | 875 or More               | 955 or More      | 1592 or More                    | 1190 or More           | 235 or More    | 47.7 or More  |
| Max. Energy Product     | kJ/m <sup>3</sup> | 400 or More               | 260 or More      | 287 or More                     | 140 or More            | 27.9 or More   | 38.2 or More  |
| Density                 | g/cm <sup>3</sup> | 7.3~7.5                   | 7.3~7.5          | 7.3~7.5                         | 8.3                    | 4.8~5.0        | 7.3~7.4       |
| Curie Temperature       | °C                | 310                       | 310              | 340~400                         | 710                    | 450~460        | 850           |
| Vickers Hardness        | HV                | 500~600                   | 500~600          | 500~600                         | 600                    | 480~580        | 650           |
| *Max. Operating Temp.   | °C                | 60                        | 80               | 150                             | 200                    | 300            | 400           |

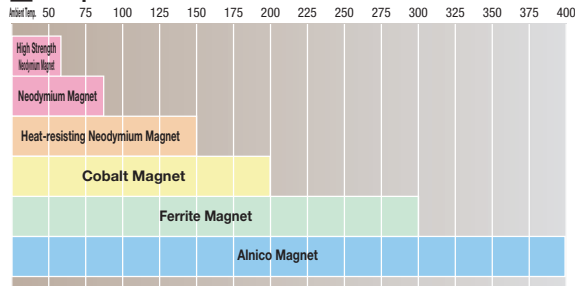
\* Listed values are for reference, not guaranteed.



## Property Order

| Item                       | Reference Characteristic Values              | Weak                               | Strong  |
|----------------------------|--|------------------------------------|---|
| Magnetic Force             | Residual Flux Density<br>Max. Energy Product | Ferrite                            | Alnico, Cobalt, Neodymium Heat-resistant Neodymium  |
| Repeated Attractions       | Attraction Force                             | Alnico                             | Ferrite, Cobalt, Neodymium Heat-resistant Neodymium |
| Mechanical Strength        | -  | Cobalt                             | Ferrite, Neodymium Heat-resistant Neodymium, Alnico |
| Corrosion Resistance       | -  | Neodymium Heat-resistant Neodymium | Alnico, Cobalt, Ferrite                             |
| High Temperature Stability | Curie Temperature<br>Max. Operating Temp.    | Neodymium Heat-resistant Neodymium | Cobalt, Ferrite, Alnico                             |

## Comparison of Heat Resistance



\* Maximum operating temperature for magnets alone.

## Features of Magnets

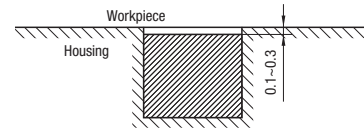
Load (kgf) = Load Nx0.101972

- Don't apply alterations on magnets to avoid possible damage.
- Strong impact on magnets may cause damages.
- Magnets with Holders have 0.1 ~ 0.3mm steps to protect the magnet surface from impacts.
- The magnet and holder are fixed by adhesive.

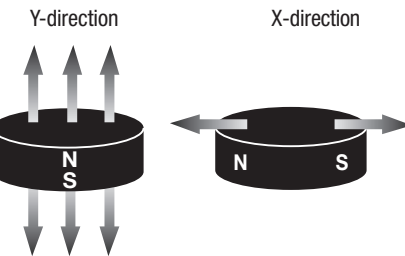
\* "Attraction Force" indicates the power of lifting the material EN 1.0038 Equiv. (polished surface of 10mm thick plate).

## Cautions

- Since these materials are very fragile, no alteration is available.
- Magnet is susceptible to impact. Be careful during installation.
- Magnetic fields may cause negative effects on items listed below. Electronic devices such as **cellular phones, PCs and watches, Medical electronics such as pacemakers**
- The magnetic force may deteriorate when used at above maximum operating temperature.
- Strong impact or alteration on magnets may cause magnetic force losses.
- To prevent direct impacts on magnets, keep 0.1 ~ 0.3mm distance from the body.



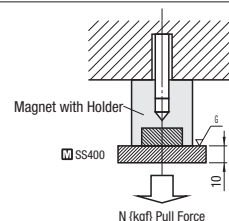
## Magnetization Direction



## Comparison on Corrosion Resistance

|   | Before test | 24 hrs  | 72 hrs  |
|---|-------------|---------|---------|
| Neodymium Magnet (No Surface Treatment)<br>Corrosion Resistance: Inferior                     | [Image]     | [Image] | [Image] |
| Neodymium Magnet (Surface Treatment: Nickel Plating)<br>Corrosion Resistance: Excellent       | [Image]     | [Image] | [Image] |
| Samarium-Cobalt Magnet (No Surface Treatment)<br>Corrosion Resistance: Good                   | [Image]     | [Image] | [Image] |
| Samarium-Cobalt Magnet (Surface Treatment: Nickel Plating)<br>Corrosion Resistance: Excellent | [Image]     | [Image] | [Image] |

\* In compliance with humidity cabinet test JIS K 5400 9.2.2. However, experiment temperature is 70°C, while standard temperature is 50°C.  
\* The spot pattern seen on cobalt magnets is of water drops.



| Type | Material                         | Surface Treatment | Heat Resistant Temperature |
|------|----------------------------------|-------------------|----------------------------|
| HXNN | Powerful Neodymium Magnet        | Nickel Plating    | 60°C                       |
| HXN  | Neodymium Magnet                 |                   | 80°C                       |
| HXNH | Heat-resistant Neodymium Magnets |                   | 150°C                      |
| HXMS | Samarium-Cobalt Magnet           |                   | 200°C                      |

Nickel Plating

Magnetization Direction: Y-direction

\* Powerful Neodymium Magnet has attraction force stronger than Neodymium Magnet by 30%. May crack when pulled and struck by other magnetic substances. Please handle with care in unpacking.

| Part Number | Type | D | L | Attraction Force N[kgf] |               |              | Surface Magnetic Flux Density Gauss [G] |             |           | Unit Price |     |      |      |
|-------------|------|---|---|-------------------------|---------------|--------------|---|-------------|-----------|------------|-----|------|------|
|             |      |   |   | HXNN                    | HXN<br>HXNH   | HXMS         | HXNN                                    | HXN<br>HXNH | HXMS      | HXNN       | HXN | HXNH | HXMS |
| 1           | 2    | 1 | 3 | 0.08 {0.008}            | 0.06 {0.006}  | 0.04 {0.004} | 1900~2100                               | 1100~1300   | 900~1100  | -          | -   | -    | -    |
|             |      |   |   | -                       | 0.07 {0.007}  | 0.05 {0.005} | -                                       | 1200~1400   | 1000~1200 | -          | -   | -    | -    |
|             |      |   |   | 0.10 {0.010}            | 0.08 {0.008}  | 0.06 {0.006} | 2100~2300                               | 1300~1500   | 1100~1300 | -          | -   | -    | -    |
| 2           | 3    | 1 | 3 | 0.77 {0.08}             | 0.59 {0.06}   | 0.39 {0.04}  | 3500~3700                               | 2400~2600   | 2000~2200 | -          | -   | -    | -    |
|             |      |   |   | 0.90 {0.09}             | 0.69 {0.07}   | 0.49 {0.05}  | 3700~3900                               | 3100~3300   | 2600~2800 | -          | -   | -    | -    |
|             |      |   |   | 0.93 {0.09}             | 0.72 {0.07}   | -            | 3700~3900                               | 3400~3600   | -         | -          | -   | -    | -    |
| 3           | 4    | 1 | 3 | 1.01 {0.10}             | 0.78 {0.08}   | 0.49 {0.05}  | 4100~4300                               | 3100~3300   | 2600~2800 | -          | -   | -    | -    |
|             |      |   |   | 1.39 {0.14}             | 1.07 {0.11}   | -            | 2700~2900                               | 2000~2400   | -         | -          | -   | -    | -    |
|             |      |   |   | 2.04 {0.21}             | 1.57 {0.16}   | 1.08 {0.11}  | 3700~4000                               | 3100~3300   | 2600~2800 | -          | -   | -    | -    |
| 4           | 4    | 1 | 3 | 2.55 {0.26}             | 1.96 {0.20}   | 1.37 {0.14}  | 4200~4500                               | 3300~3500   | 2800~3000 | -          | -   | -    | -    |
|             |      |   |   | 2.93 {0.30}             | 2.25 {0.23}   | 1.47 {0.15}  | 4400~4700                               | 3400~3600   | 2900~3100 | -          | -   | -    | -    |
|             |      |   |   | 3.06 {0.31}             | 2.35 {0.24}   | 1.57 {0.16}  | 4500~4800                               | 3500~3700   | 2900~3100 | -          | -   | -    | -    |
| 5           | 4    | 1 | 3 | 3.60 {0.37}             | 2.82 {0.29}   | -            | 4600~4800                               | 4100~4300   | -         | -          | -   | -    |      |
|             |      |   |   | -                       | 1.47 {0.15}   | -            | -                                       | 2000~2200   | -         | -          | -   | -    | -    |
|             |      |   |   | 3.69 {0.38}             | 2.84 {0.29}   | 1.86 {0.19}  | 4100~4300                               | 3100~3300   | 2600~2800 | -          | -   | -    | -    |
| 6           | 4    | 1 | 3 | 4.97 {0.51}             | 3.82 {0.39}   | 2.55 {0.26}  | 4200~4500                               | 3600~3800   | 3100~3300 | -          | -   | -    | -    |
|             |      |   |   | 5.60 {0.57}             | 4.31 {0.44}   | 2.94 {0.30}  | 4500~4800                               | 3800~4000   | 3200~3400 | -          | -   | -    | -    |
|             |      |   |   | 6.11 {0.62}             | 4.70 {0.48}   | 3.14 {0.32}  | 4800~5100                               | 4000~4200   | 3400~3600 | -          | -   | -    | -    |
| 8           | 4    | 1 | 3 | 8.50 {0.87}             | 6.82 {0.69}   | -            | 5100~5400                               | 4500~4700   | -         | -          | -   | -    |      |
|             |      |   |   | 9.04 {0.92}             | 6.96 {0.72}   | -            | 5200~5500                               | 4500~4700   | -         | -          | -   | -    | -    |
|             |      |   |   | -                       | 1.45 {0.16}   | -            | -                                       | 1800~2000   | -         | -          | -   | -    | -    |
| 10          | 4    | 1 | 3 | 5.10 {0.52}             | 3.92 {0.40}   | 2.65 {0.27}  | 3500~3700                               | 3000~3200   | 2500~2700 | -          | -   | -    | -    |
|             |      |   |   | 7.51 {0.77}             | 5.78 {0.59}   | 3.82 {0.39}  | 4200~4500                               | 3800~4000   | 3200~3400 | -          | -   | -    | -    |
|             |      |   |   | 8.92 {0.91}             | 6.86 {0.70}   | 4.61 {0.47}  | 4600~4900                               | 4000~4200   | 3400~3600 | -          | -   | -    | -    |
| 15          | 4    | 1 | 3 | 9.93 {1.01}             | 7.64 {0.78}   | 5.10 {0.52}  | 4900~5100                               | 4300~4500   | 3600~3800 | -          | -   | -    | -    |
|             |      |   |   | 10.57 {1.08}            | 8.13 {0.83}   | 5.39 {0.55}  | 5100~5400                               | 4300~4500   | 3600~3800 | -          | -   | -    | -    |
|             |      |   |   | 11.64 {1.19}            | 8.96 {0.92}   | -            | 5200~5500                               | 4700~4900   | -         | -          | -   | -    | -    |
| 20          | 4    | 1 | 3 | 12.74 {1.30}            | 9.80 {1.00}   | -            | 5400~5700                               | 4800~5000   | -         | -          | -   | -    | -    |
|             |      |   |   | 6.50 {0.66}             | 5.00 {0.51}   | 3.33 {0.34}  | 3100~3400                               | 2900~3100   | 2400~2600 | -          | -   | -    | -    |
|             |      |   |   | 9.93 {1.01}             | 7.64 {0.78}   | 5.10 {0.52}  | 4000~4300                               | 3700~3900   | 3100~3300 | -          | -   | -    | -    |
| 25          | 4    | 1 | 3 | 12.48 {1.27}            | 9.60 {0.98}   | 6.47 {0.66}  | 4600~4900                               | 3900~4100   | 3300~3500 | -          | -   | -    | -    |
|             |      |   |   | -                       | 10.88 {1.11}  | 7.25 {0.74}  | -                                       | 4300~4500   | 3600~3800 | -          | -   | -    | -    |
|             |      |   |   | 15.29 {1.56}            | 11.76 {1.20}  | 7.84 {0.80}  | 5100~5400                               | 4400~4600   | 3700~3900 | -          | -   | -    | -    |
| 30          | 4    | 1 | 3 | 15.34 {1.66}            | 11.80 {1.28}  | -            | 5400~5600                               | 4700~4900   | -         | -          | -   | -    |      |
|             |      |   |   | 15.39 {1.69}            | 11.84 {1.30}  | -            | 5500~5800                               | 4800~5000   | -         | -          | -   | -    |      |
|             |      |   |   | -                       | 6.66 {0.68}   | 4.41 {0.45}  | -                                       | 2400~2600   | 2000~2200 | -          | -   | -    | -    |
| 35          | 4    | 1 | 3 | 14.01 {1.43}            | 10.78 {1.10}  | 7.45 {0.76}  | 3500~3800                               | 3200~3400   | 2700~2900 | -          | -   | -    | -    |
|             |      |   |   | 23.31 {2.38}            | 17.93 {1.83}  | 11.96 {1.22} | 4700~5000                               | 4200~4400   | 3500~3700 | -          | -   | -    | -    |
|             |      |   |   | 26.76 {2.73}            | 20.59 {2.10}  | -            | 5100~5400                               | 4700~4900   | -         | -          | -   | -    | -    |
| 40          | 4    | 1 | 3 | 29.94 {3.06}            | 23.03 {2.35}  | 15.39 {1.57} | 5400~5700                               | 4600~4800   | 3900~4100 | -          | -   | -    | -    |
|             |      |   |   | 31.23 {3.19}            | 24.02 {2.45}  | -            | 5600~5900                               | 5000~5200   | -         | -          | -   | -    | -    |
|             |      |   |   | -                       | 7.84 {0.80}   | 5.29 {0.54}  | -                                       | 2000~2200   | 1700~1900 | -          | -   | -    | -    |
| 45          | 4    | 1 | 3 | 18.34 {1.87}            | 14.11 {1.44}  | 9.41 {0.96}  | 3100~3400                               | 2800~3000   | 2400~2600 | -          | -   | -    | -    |
|             |      |   |   | 32.23 {3.29}            | 24.79 {2.53}  | 16.56 {1.69} | 4300~4600                               | 3800~4000   | 3200~3400 | -          | -   | -    | -    |
|             |      |   |   | -                       | 34.3 {3.50}   | 23.03 {2.35} | -                                       | 4700~4900   | 4000~4200 | -          | -   | -    | -    |
| 50          | 4    | 1 | 3 | 49.43 {5.04}            | 38.02 {3.88}  | 25.48 {2.60} | 5500~5800                               | 4900~5100   | 4100~4300 | -          | -   | -    | -    |
|             |      |   |   | -                       | 9.02 {0.92}   | 5.98 {0.61}  | -                                       | 1600~1800   | 1300~1500 | -          | -   | -    | -    |
|             |      |   |   | -                       | 16.46 {1.68}  | 11.07 {1.13} | -                                       | 2500~2700   | 2100~2300 | -          | -   | -    | -    |
| 55          | 4    | 1 | 3 | -                       | 31.16 {3.18}  | 20.87 {2.13} | -                                       | 3600~3800   | 3000~3200 | -          | -   | -    | -    |
|             |      |   |   | -                       | 46.55 {4.75}  | 31.07 {3.17} | -                                       | 4500~4700   | 3800~4000 | -          | -   | -    | -    |
|             |      |   |   | -                       | 52.72 {5.38}  | 35.28 {3.60} | -                                       | 4800~5000   | 4000~4200 | -          | -   | -    | -    |
| 60          | 4    | 1 | 3 | -                       | 10.58 {1.08}  | 7.06 {0.72}  | -                                       | 1400~1600   | 1100~1300 | -          | -   | -    | -    |
|             |      |   |   | -                       | 19.6 {2.00}   | 13.13 {1.34} | -                                       | 2300~2500   | 1900~2100 | -          | -   | -    | -    |
|             |      |   |   | -                       | 39.59 {4.04}  | 26.46 {2.70} | -                                       | 3100~3300   | 2600~2800 | -          | -   | -    | -    |
| 65          | 4    | 1 | 3 | -                       | 64.39 {6.57}  | 43.02 {4.39} | -                                       | 4200~4400   | 3500~3700 | -          | -   | -    | -    |
|             |      |   |   | -                       | 75.85 {7.74}  | 50.67 {5.17} | -                                       | 4600~4800   | 3800~4000 | -          | -   | -    | -    |
|             |      |   |   | -                       | 34.32 {3.50}  | -            | -                                       | 1700~1900   | -         | -          | -   | -    | -    |
| 70          | 4    | 1 | 3 | -                       | 98.06 {10.00} | -            | -                                       | 4200~4400   | -         | -          | -   | -    | -    |

\* Attraction Force and Surface Flux Density are reference values for magnets alone.  
\* N pole side is colored. (HXNN: Green, HXN: Red, HXNH: Black, HXMS: Blue)

**Ordering Example**

Part Number - L  
 HXNN3 - 3  
 HXN8 - 5