

Blind Joint Components

Post Assembly Insertion Double Joint Kits for 6 Series (Slot Width 8mm) Aluminum Extrusions

Alterations necessary to use this component

M Type Hole Alterations

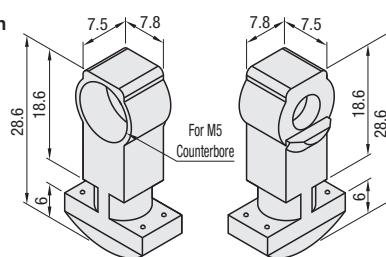
P766

Post Assembly Insertion Double Joint Kit

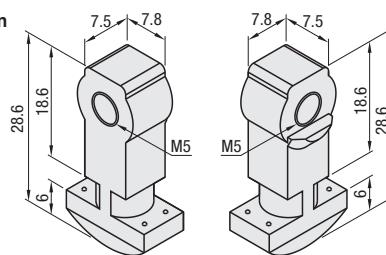


HPJN (Post-Assembly Insertion Double Joint)

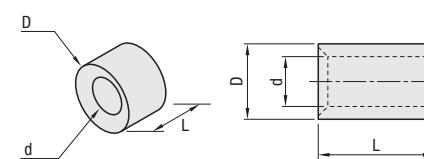
① Post-Assembly Insertion Double Joint A



② Post-Assembly Insertion Double Joint B



③ Joint Pipe



RoHS10

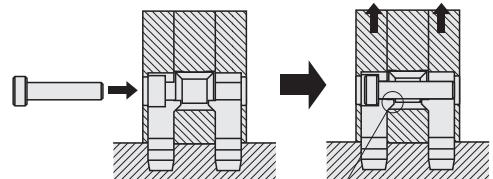
Part Name	Material
Post-Assembly Insertion Double Joint (A, B)	EN 1.4308 Equiv.
Joint Pipe	
No.6-30	EN 1.4301 Equiv. (Sintered)
No.6-50	
No.6-90	
No.6-100	
No.6-120	
No.6-60	EN 1.4301 Equiv.
Hex Socket Head Cap Screw	EN 1.4301 Equiv.

Part Number	Accessory				Unit Price	Volume Discount Rate	
	Type	No.	① Post-Assembly Insertion Double Joint A	Quantity	② Post-Assembly Insertion Double Joint B	Quantity	
HPJN	6-30				Joint Pipe 6-30		
	6-60				Joint Pipe 6-60		
	6-50		Post-Assembly Insertion Double Joint A6	1	Post-Assembly Insertion Double Joint B6	1	
	6-90				Joint Pipe 6-50	1	
	6-100				Joint Pipe 6-90		
	6-120				Joint Pipe 6-100		
					Joint Pipe 6-120		
					M5x22		
					M5x50		
					M5x40		
					M5x80		
					M5x90		
					M5x110		

③ Joint Pipe

Part Name	L	D	d
Joint Pipe 6-30	12		
Joint Pipe 6-60	42		
Joint Pipe 6-50	32		
Joint Pipe 6-90	72		
Joint Pipe 6-100	82		
Joint Pipe 6-120	102		

Post Assy. Insert. Double Joint Kit	Applicable Extrusion No.	[Exception] Extrusion Not Available
HPJN6-30	6-3030	
HPJN6-60	6-3060 6-6060	
HPJN6-50	6-5050 6-50100	
HPJN6-90	6-3090 6-6090	
HPJN6-100	6-50100 6-100100	
HPJN6-120	6-30120 6-60120	

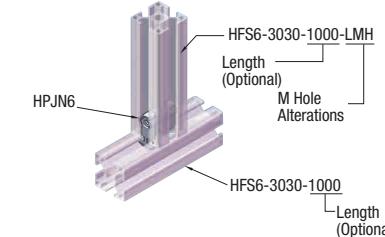


The tapered part of a Joint Pipe and the tab of a post-assembly insertion joint create upward lifting force, connecting the extrusions together.



Example

• Installation Example



Ordering Example
Part Number
HPJN6-30



Example

Pre-Assembly Insertion Double Joint Connection (Connect the extrusion at the corners or the center.)

