

# Anchors for Aluminum Extrusions

# Caster Kits for Doors / Assembly Fixtures / Drilling Jigs / Repair Pen

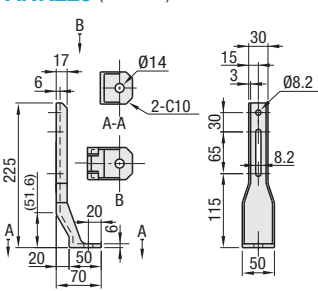
## Anchors for Aluminum Extrusions



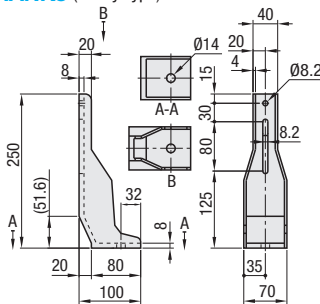
Sold as a single anchor.

RoHS 10

## HFANK225 (Standard)



## HFHANK8 (Heavy Type)



Material: EN 1.1158 Equiv. Surface Treatment: Black Baked Paint

Part Number	Mass (g)	Extrusion (Series)	Screw	Nut	Unit Price	Volume Discount Rate
HFANK225	577	HFS6	CBM6-14	HNTT6-6	1 ~ 9 pc(s).	10~50
		HFS8	CBM8-18	HNTT8-8	2	
		HFS8-45	CBM8-20	HNTT8-8	2	
HFHANK8	1650	HFS8	CBM8-20	HNTT8-8	2	
		HFS8-45	CBM8-20	HNTT8-8	2	

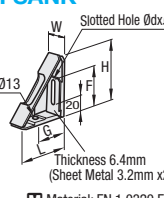
Alteration	Code	Spec.	Extrusion (Series)
Set of applicable Screws and Nuts	SET	Set of screws and nuts to mount an anchor to an aluminum extrusion. Anchor bolts are not included.	HFS8 HFS8-45
	SET1		HFS6
	SET2		HFS8 HFS8-45
	SET		HFS8 HFS8-45

\* When SET1 is selected, three washers (WSSM12-6-1) are included.  
\* When specifying -SET, -SET1 and -SET2, the product is not RoHS compliant.

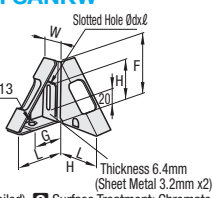
## Anchors for Aluminum Extrusions



## HFSANK



## HFSANKW



Material: EN 1.0320 Equiv. (hot coiled) Surface Treatment: Chromate

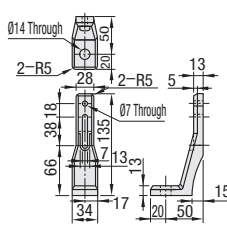
Part Number	Mass (g)	Extrusion (Series)	Screw	Nut	Unit Price	Volume Discount Rate
HFSANK	318	HFS6	CBM6-15	HNTT6-6	2	100
	512	HFS8*	CBM8-15	HNTT8-8	2	120
	624	HFS6	CBM6-15	HNTT6-6	2	100
HFSANKW	1020	HFS8*	CBM8-15	HNTT8-8	4	120
						80

\* Not applicable to HFS8-45.  
\* Screws and nuts are not included.

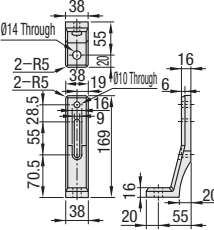
## Anchors for Aluminum Extrusions



## HFDANK6



## HFDANK8



Material: EN AC-46100 Equiv.

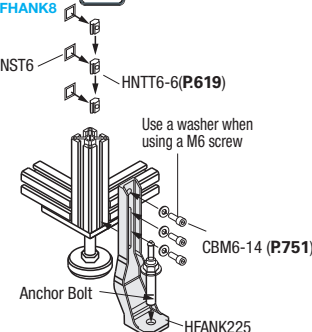
Part Number	Mass (g)	Extrusion (Series)	Screw	Nut	Unit Price	Volume Discount Rate
HFDANK	118	HFS6	CBM6-20	HNTT6-6	3	10~100
	147	HFS8	CBM8-25	HNTT8-8	3	

\* Not applicable to HFS8-45.  
\* Screws and nuts are not included.



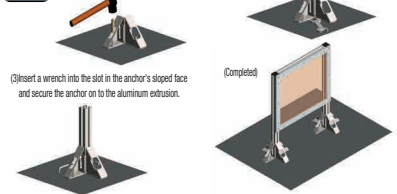
Part Number  
HFANK225  
HFHANK8

Example  
HNTT6-6(P619)



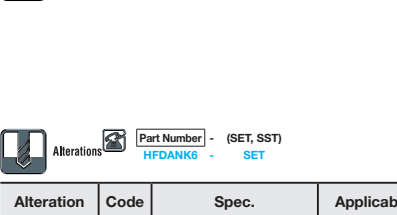
Part Number  
HFSANK  
HFSANKW

Example  
HNTT6-6(P619)



Part Number  
HFDANK6  
HFDANK8

Example  
HNTT6-6(P619)



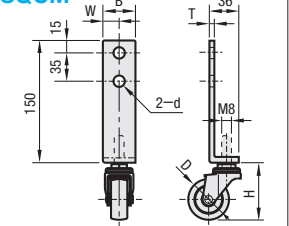
Alteration	Code	Spec.	Applicable Anchor
Set of applicable Screws and Nuts	SET	Set of screws and nuts to mount an anchor to an aluminum extrusion. Anchor bolts are not included. When SST is specified, screws and nuts will be in stainless steel. (Ex)Screw: SCB6-15, Nut: HNTT6-6	HFSANK6
	SET		HFSANK8
	SET		HFSANKW6
	SET		HFSANKW8
	SET		HFDANK6
	SET		HFDANK8

## Caster Kits for Doors



Material: Plate: EN 1.0038 Equiv. Trivalent Chromate  
Caster: EN 1.0020 Equiv. (hot coiled)  
Trivalent Chromate  
Rubber Wheel

## SQCM



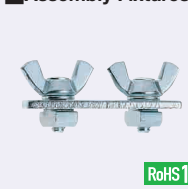
Ordering Example  
Part Number  
SQCM6

Part Number	Extrusion	Caster Allowable Load N	Mass (g)	Unit Price	Volume Discount Rate
SQCM	30 Square	350	160	1 ~ 9 pc(s).	10~20
	40 Square				

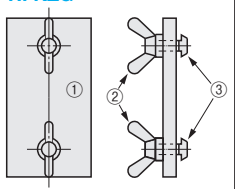
For orders larger than indicated quantity, please check with WOS.

No.	Plate	Dedicated Caster	Extrusion Mounting	Unit Price	Volume Discount Rate
6	B W T d D H	Quantity	Mounting Screw	Quantity	Nut
	30 15 15 7 50 68	1	SCB6-14	2	HNTT6-6
8	40 20 20 8.5 50 68	1	SCB8-18	2	HNTT8-8

## Assembly Fixtures



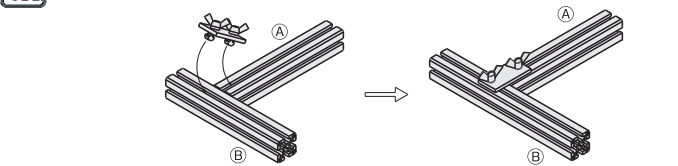
## HFCKZG



Ordering Example  
Part Number  
HFCKZG6

Part Number	Extrusion (Series)	Component	Unit Price	Volume Discount Rate
HFCKZG	HFS5	HPTSS5	1	CHOB4-8
	HFS6	HPTSS6	1	CHOB6-12
	HFS8	HPTSS8	1	CHOB8-15
	HFS8-45	HPTSS8-45	1	CHOB8-15

Mount by straddling over two extrusions. By tightening the wing screw, the plane of the extrusion surface of (A) and (B) is made. Then (A) and (B) are connected with brackets.



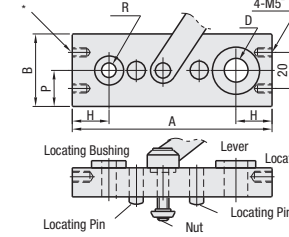
## Drilling Jigs



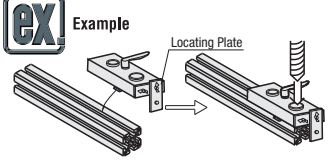
## Main Body, Locating Plate

Material: EN 1.0038 Equiv.  
Surface Treatment: Black Oxide

## HFSJG



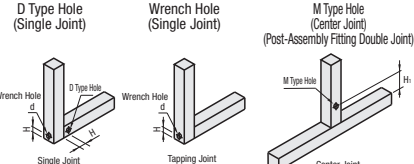
## Example



- 1) Attach the Locating Plate to one of the holes on the Drilling Fixture.
- 2) Slide a drilling fixture into the extrusion channel up to the Locating Plate.
- 3) Drill a hole using the positioning jig bushing.

Part Number	Extrusion (Series)	Clamp Lever	Nut	Unit Price	Volume Discount Rate
HFSJG	HFS5	CLDM5-20-Y	HNTT5N5-5	1	100
	HFS6	CLDM6-20-M	HNTT6N6-6	1	100
	HFS8	CLDM8-25-B	HNTT8N8-8	2	110
	HFS8-45	CLDM8-25-S	HNTT8N8-8	2	120

Applicable Extrusion Series	H mm	H1 mm	D Type Hole mm	M Type Hole mm	d (Wrench Hole) mm
HFS5	10	10	-	7.1	7.3
HFS6	15	15	11.1	11.1	11.1
HFS8	20	20	13.1	13.1	13.1
HFS8-45	22.5	20	15.1	13.1	13.1



## Black Anodize Spot Repair Pen



Part Number	Volume (ml)	Type	Features	Color	Usage	Operating Temp. Range (°C)	How to Use / Dry Condition	Main Component	Unit Price	Volume Discount Rate
13	13	Pen	A felt-tipped pen that can quickly repair flaws on black anodized items. Repairs become less noticeable as the color is similar to that of black anodized aluminum extrusions.	Mat Black	Flaw repairs of black anodized type on aluminum extrusions. Marking on extrusions.	5~35	Shake well before use, and directly apply on the surface to repair.	Acrylic Resin	1 ~ 9 pc(s).	10~50

Ordering Example  
Part Number