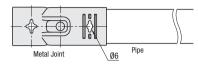
Metal Joint Selection

Metal Joint

■ Metal Joint

(1) A screw hole has been provided to allow the metal joint to be firmly connected to a pipe frame.

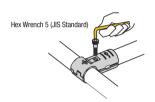


(2) Material and coating are selectable according to the purpose of use.

Part Number	Material	Plating	
PBLSN, PBLS	EN 1.0330 Equiv.	Cathodic Electrodeposition Coating	
PBLSNC	EN 1.0330 Equiv.	Nickel Plating	
PBLSNS	EN 1.4301 Equiv.	-	

How to Use Metal Joints

(1) Use a hex wrench 5 (JIS standard) for tightening.



(2) When using metal joints, install an inner cap (PJ503) on the end of the pipe frame with adhesive.

(No inner cap is required for aluminum pipe frames.)





■ Metal Joint Connecting Configurations



PBLSN1 Orthogonal Joints

PBLSN2 4 Direction Orthogonal Joints



PBLSN3 5 Direction Joints



PBLSN4 4 Direction Parallel Joints



PBLSN5 6 Direction Joints



PBLSN6 Cross Type Joints



PBLSN7 Free Angle Joints



PBLSN701



PBLS8 Hinge Type Joint



PBLS9 **Double Orthogonal Joints**



PBLS10 Hinge Type Joint (with Collar)



PBLSN11 Double Parallel Joints

* No nuts included for PBLS8 and PBLS9 since there is a tap on the metal bracket.

289

186

ber Mass Components (exc No. (g) Screw Quantity Nut

M6-25

M6-25 2 M6-10

Components (except Bracket)



PBLSN (Cathodic Flectrodenssition Co

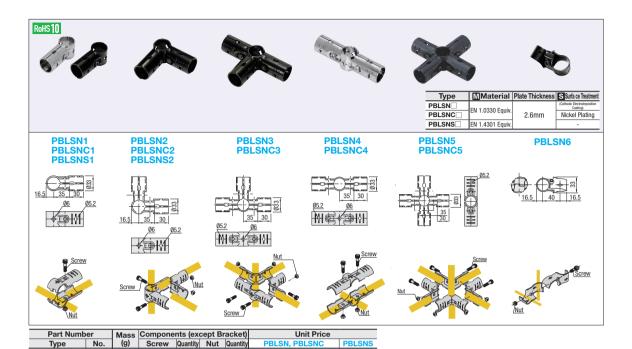
PBLSNC (Nickel Plating) PBLSNS (Stainless Steel)

250 325 250

400 150

M6-25

M6



(canous Electronsposition coaling)				-	
RoHS10				Type PBLS PBLSN	Material Plate Thickness S Surface Treatment EN 1.0330 Equiv. 2.6mm Entodeposition Coating
PBLSN7	PBLS8	PBLS9	PBLS10	PBLSN11	PBLSN701
16.5 35.5 33 30	22 55 45 55	101 Signature (101 Si	5/E 88 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	8 06 8 165 345 165	23 16.5 57.5 6.5 23 16.5 84.1/8 M6
Screw	See Fig. 1 No nut. The main body is tapped.	A nut is welded to the	Included Collar See Fig. 1	Nut Screw	

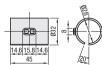
Included Colla

Included Colla

0

• Use of PBLS8 and PBLS10; insert the frame through the included collar, slide the frame and the metal joint, then rotate it.

Fig. 1 Included Collar Size



M Material: Polyethylene (White)