

Stainless Steel Panels with Protective Sheet

Net Plates Unframed / Framed

RoHS10

Name of Parts	M Material	Finishing	Color	Allowable Temperature
(A) Panel	EN 1.4301 Equiv.	One Side #400 Ground	Silver	5 ~ 40°C
(B) Surface	Ethylene Vinyl Acetate Copolymer (EVA)	-	-	
(C) Adhesive Layer	Acrylic Ester	-	White	

Standard Type

PACL

Hole Machined Type

2H (2 Holes)

4H (4 Holes)

6H (6 Holes)

8H (8 Holes)

Accuracy Standards

Dimension	Tolerance
T (Thickness)	±0.17, ±0.20, ±0.25
A, B (Length/Width)	±0.5

Outgassing Test Results of Protective Sheet

Measurement Method	GCMS Method	GCMS Method	GCMS Method	GCMS Method
Outgassing	Acetaldehyde	t-Trimethylpentene	Dimethylheptane	Xylene
60°C 60min.	Below Detection Limit	Below Detection Limit	Below Detection Limit	Below Detection Limit
Detection Limit	0.01µg/g	0.01µg/g	0.01µg/g	0.01µg/g

RoHS10

Type	M Material	Allowable Temperature	Applicable
NETSJ	High Density Polyethylene	-60~120°C	Unframed
NETSJF	High Density Polyethylene	-60~120°C	Framed

High Density X, Y, B ±1.5, A ±1.5, ME Squares per 1 inch

• Alternately interweaved. The intersections are not welded.

• NETSUS may be shipped folded depending on size.

Caution Handle with care as cut surfaces are sharp.

NETSJF **NETSF**

No Hole **NH**

NETSJ and **NETSUS** are sandwiched between two SUS304 frames, 1.5 mm each in thickness, then riveted in appropriate positions at approx. 100 mm pitch.

4 Holes **4H**

6 Holes **6H**

6 Holes **6HV**

8 Holes **8H**

• There is an approx. 1mm protrusion on the surface and an approx. 2mm on the back side in riveted part. **M** Frame Material: EN 1.4301 Equiv. **N** Rivet Material: Aluminum

Unframed Type

Part Number	No.	1mm Increment	A	B	Color	T	X	Y	D	ME
NETSJ	1-6.4	100-1200	100-1000	G (Green)	1.7	6.4	6.4	-	-	-
	0.5-3.0	-	-	B (Black)	1	3.0	3.0	-	-	-
NETSUS	0.05-200	100-1000	100-1000	-	0.09	-	-	0.05	200	-
	0.37-20	-	-	-	0.5	-	-	0.37	20	-

Framed Type

• There are 2 welded portions on the frame and some grinding marks remain.

Part Number	No.	1mm Increment	A	B	Color	C Selection	d Selection	T	X	Y	D	ME
NETSJF	NH	1-6.4	-	-	G (Green)	-	4.5	4.5	6.4	6.4	-	-
	4H	0.5-3.0	100-700	100-700	B (Black)	15	20	4	3.0	3.0	-	-
NETSF	6H	0.05-200	-	-	-	-	5.5	3	-	-	0.05	200
	8H	0.37-20	-	-	-	-	6.5	3.5	-	-	0.37	20

Standard Type				Hole Machined Type			
Part Number	1mm Increment	Panel Plate Thickness	T	Part Number	1mm Increment	Panel Plate Thickness	T
PACL	50-800	50-500	2.0	PACL	50-800	50-500	2.0
			2.5				2.5
			3.0				3.0

Hole Machining Charge

Hole Type	Machining Charge of Screw Nominal Holes
2H	P (Countersink)
4H	
6H	
8H	

The price of Hole Machined Type is found by adding the Standard Type unit price to the hole machining charge.

(Ex.) Part Number - A - B - T - F - G - Screw Nominal Dia. >>>
 PACL2H - 500 - 400 - 2.0 - F240 - G160 - P3 >>>
 (Standard Type Unit Price) + (Hole Machining Charge) = Hole Type Price

Ordering Example

Standard Type
 Part Number - A - B - T
 PACL - 600 - 400 - 2.0

Hole Machined Type
 Part Number - A - B - T - F - G - Screw Nominal Dia.
 PACL4H - 800 - 400 - 2.0 - F700 - G300 - P3

Standard Type Unit Price

Part Number	T	A	Unit Price				
			B	301-400	401-500	501-600	601-700
PACL	2.0	50-100	-	-	-	-	-
		101-200	-	-	-	-	-
		201-300	-	-	-	-	-
		301-400	-	-	-	-	-
		401-500	-	-	-	-	-
		501-600	-	-	-	-	-
		601-700	-	-	-	-	-
PACL	2.5	50-100	-	-	-	-	-
		101-200	-	-	-	-	-
		201-300	-	-	-	-	-
		301-400	-	-	-	-	-
		401-500	-	-	-	-	-
		501-600	-	-	-	-	-
		601-700	-	-	-	-	-
PACL	3.0	50-100	-	-	-	-	-
		101-200	-	-	-	-	-
		201-300	-	-	-	-	-
		301-400	-	-	-	-	-
		401-500	-	-	-	-	-
		501-600	-	-	-	-	-
		601-700	-	-	-	-	-

Unit Price of Unframed Type

Part Number	A	Unit Price									
		B	100-200	201-300	301-400	401-500	501-600	601-700	701-800	801-900	901-1000
NETSJ 1-6.4	100-200	-	-	-	-	-	-	-	-	-	-
	201-300	-	-	-	-	-	-	-	-	-	-
	301-400	-	-	-	-	-	-	-	-	-	-
	401-500	-	-	-	-	-	-	-	-	-	-
	501-600	-	-	-	-	-	-	-	-	-	-
	601-700	-	-	-	-	-	-	-	-	-	-
	701-800	-	-	-	-	-	-	-	-	-	-
	801-900	-	-	-	-	-	-	-	-	-	-
	901-1000	-	-	-	-	-	-	-	-	-	-
	1001-1100	-	-	-	-	-	-	-	-	-	-
	1101-1200	-	-	-	-	-	-	-	-	-	-
NETSJ 0.5-3.0	100-200	-	-	-	-	-	-	-	-	-	-
	201-300	-	-	-	-	-	-	-	-	-	-
	301-400	-	-	-	-	-	-	-	-	-	-
	401-500	-	-	-	-	-	-	-	-	-	-
	501-600	-	-	-	-	-	-	-	-	-	-
	601-700	-	-	-	-	-	-	-	-	-	-
	701-800	-	-	-	-	-	-	-	-	-	-
	801-900	-	-	-	-	-	-	-	-	-	-
	901-1000	-	-	-	-	-	-	-	-	-	-
	1001-1100	-	-	-	-	-	-	-	-	-	-
	1101-1200	-	-	-	-	-	-	-	-	-	-
NETSUS 0.05-200	100-200	-	-	-	-	-	-	-	-	-	-
	201-300	-	-	-	-	-	-	-	-	-	-
	301-400	-	-	-	-	-	-	-	-	-	-
	401-500	-	-	-	-	-	-	-	-	-	-
	501-600	-	-	-	-	-	-	-	-	-	-
	601-700	-	-	-	-	-	-	-	-	-	-
	701-800	-	-	-	-	-	-	-	-	-	-
	801-900	-	-	-	-	-	-	-	-	-	-
	901-1000	-	-	-	-	-	-	-	-	-	-
	1001-1100	-	-	-	-	-	-	-	-	-	-
	1101-1200	-	-	-	-	-	-	-	-	-	-

Unit Price of Framed Type

Part Number	A	Unit Price					
		B	100-200	201-300	301-400	401-500	501-600
NETSJF 1-6.4	100-200	-	-	-	-	-	-
	201-300	-	-	-	-	-	-
	301-400	-	-	-	-	-	-
	401-500	-	-	-	-	-	-
	501-600	-	-	-	-	-	-
	601-700	-	-	-	-	-	-
NETSJF 0.5-3.0	100-200	-	-	-	-	-	-
	201-300	-	-	-	-	-	-
	301-400	-	-	-	-	-	-
	401-500	-	-	-	-	-	-
	501-600	-	-	-	-	-	-
	601-700	-	-	-	-	-	-
NETSF 0.05-200	100-200	-	-	-	-	-	-
	201-300	-	-	-	-	-	-
	301-400	-	-	-	-	-	-
	401-500	-	-	-	-	-	-
	501-600	-	-	-	-	-	-
	601-700	-	-	-	-	-	-
NETSF 0.37-20	100-200	-	-	-	-	-	-
	201-300	-	-	-	-	-	-
	301-400	-	-	-	-	-	-
	401-500	-	-	-	-	-	-
	501-600	-	-	-	-	-	-
	601-700	-	-	-	-	-	-

Price of Framed Type = Standard Type Unit Price + Hole Machining Charge

Ordering Example

Part Number - A - B - Color - C - d >>>
 NETSJF4H1-6.4 - A500 - B300 - G - 15 - 6.5 >>>
 (Standard Type Unit Price) + (Hole Machining Charge) = Hole Type Price

Framed Type Hole Machining Charge

Hole Fabrication	Machining Charge
NH	d (Through Hole)
4H	
6H	
6HV	
8H	

• The unit price of NETSUS 0.37-20 is the price shown in the table multiplied by each material multiplier. (Round off 1s JPY digit.)

(Ex.) Part Number - A - B - Color - C - d >>>
 NETSUS0.37-20 - A550 - B340 >>>
 (Unit Price) x (Material Multiplier) = Unit Price of Unframed Type

Ordering Example

Part Number	A	B	Color	C	d
NETSJ 1-6.4	A300	B200	G	-	-
NETSJF4H1-6.4	A500	B300	G	15	6.5
NETSFNH0.37-20	A400	B350	-	20	-

Alterations

Alteration	Code	Spec.
Adds packing on back side of frame.	PK	Attaches sponge packing on back side of a frame with adhesive tapes. (Nitrile Rubber, Black) • Packing Dimension: Thickness: 3mm, Width: Same as Frame Width • Allowable Temperature: 80°C