

O-Rings

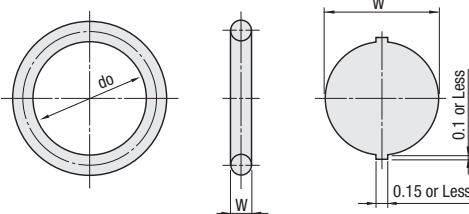
V Series / AS Series

High Chemical Resistant / High Heat Resistant Seals



RoHS 10

Type	Material	Hardness (JIS H)	Color	Operable Temperature Range	JIS Symbol	Applications
NVA	Nitrile Rubber	70±5	Black	-30~100°C	Class 1 A	Mineral Oil Resistant
NVF	Fluoro Rubber	70±5	Black	-15~200°C	Class 4 D	Heat Resistant
NASA	Nitrile Rubber	70±5	Black	-30~100°C	-	Mineral Oil Resistant
NASF	Fluoro Rubber	70±5	Black	-15~200°C	-	Heat Resistant



JIS B 2401 V Series (For Vacuum Flanges)

Part Number		JIS Nominal Number	W	I.D.			NVA		NVF	
Type	No.			do	NVA Tolerance	NVF Tolerance	Unit Price	Volume Discount Rate	Unit Price	Volume Discount Rate
							1~49	50~100	1 ~ 49 pc (s).	50~100
NVA (Nitrile Rubber, Black)	15	V15	4.0±0.1	14.5	±0.20	±0.24				
	24	V24		23.5	±0.24	±0.29				
	34	V34		33.5	±0.33	±0.40				
	40	V40		39.5	±0.37	±0.45				
	55	V55		54.5	±0.49	±0.59				
NVF (Fluoro Rubber, Black)	70	V70		69.0	±0.61	±0.74				
	85	V85		84.0	±0.72	±0.87				
	100	V100		99.0	±0.83	±1.00				
	120	V120		119.0	±0.97	±1.17				
	150	V150		148.5	±1.18	±1.42				
	175	V175		173.0	±1.36	±1.63				

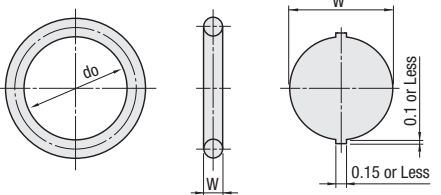
AS568 AS Series

Part Number		W	I.D.		NASA		NASF	
Type	No.		do	Tolerance	Unit Price	Volume Discount Rate	Unit Price	Volume Discount Rate
					1 ~ 49 pc (s).	50~100	1 ~ 49 pc (s).	50~100
NASA (Nitrile Rubber, Black) NASF (Fluoro Rubber, Black)	001	1.02±0.07	0.74	±0.10				
	002	1.27±0.07	1.07					
	003	1.52±0.07	1.42					
	004	1.78±0.07	1.78	±0.12				
	005		2.57					
	006		2.90					
	007		3.68					
	008		4.47					
	009		5.28					
	010		6.07					
	011		7.65					
	012		9.25					
	013		10.82					
	014		12.42					
	015		14.00					
	016		15.60	±0.15				
	017		17.17					
	018		18.77					
	019		20.35					
	020		21.95					
	021		23.52					
	022		25.12					
	023		26.70					
	024		28.30					
	025		29.87					
	026		31.47					
	027		33.05	±0.25				
	028		34.65					
	029		37.82					
	030		41.00					



RoHS 10

Type	Grade	Color	Max. Operating Temp.	Material
MPPEM	Chemical Resistant Grade	Black	260°C	Perfluoro Rubber
MPPEJ	Special Heat Resistant Grade	Black	320°C	



Features
① Excellent resistances required in extreme conditions such as strong acid, strong alkali, amines, steam and high temperature polar solvent (260 ~ 320°C).
② Has the properties of Low gas precipitation, Low Out-gas, etc. and can be used under high vacuum.
③ Heavy metal and molding agents are not used in the process of production.

P Series (For Mounting, Dynamic)

Part Number		Nominal Number	W	I.D.		Matching Material				MPPEM		MPPEJ	
Type	No.			do	MPPEM, MPPEJ Tolerance	d	Tolerance	D	Tolerance	Unit Price 1 ~ 19 pc (s).	Volume Discount Rate 20~50	Unit Price 1 ~ 19 pc (s).	Volume Discount Rate 20~50
MPPEM (Chemical Resistant Grade) MPPEJ (Special Heat Resistant Grade)	3	3	1.9±0.08	2.8	±0.16	3	0 -0.05	6	+0.05 0				
	4	4		3.8		4		7					
	5	5		4.8		5		8					
	6	6		5.8	±0.18	6		9					
	7	7		6.8		7		10					
	8	8		7.8		8		11					
	9	9	2.4±0.09	8.8	±0.19	9	0 -0.06	12	+0.06 0				
	10	10		9.8		10		13					
	11	11		10.8	±0.21	11		15					
	12	12		11.8		12		16					
	14	14		13.8	±0.22	14		18					
	15	15		14.8		15		19					
	16	16		15.8	±0.24	16		20					
	18	18		17.8		18		22					
	20	20		19.8	±0.26	20		24					
	21	21		20.8		21		25					
	22	22	3.5±0.1	21.8	±0.27	22	0 -0.08	26	+0.08 0				
	24	24		23.7		24		30					
	25	25		24.7	±0.30	25		31					
	26	26		25.7		26		32					
	28	28		27.7	±0.33	28		34					
	29	29		28.7		29		35					
	30	30		29.7	±0.34	30		36					

Specifications

Type		MPPEM	MPPEJ
		Chemical Resistant Grade	Special Heat Resistant Grade
Color		Black	Black
Hardness	(Shore)	75	74
Tensile Strength	(kgf/cm ²)	216	161
Elongation	(%)	183	205
Operable Temperature Range	(°C)	260	320
Compression Set	200°Cx70h(%)	21	19
	230°Cx70h(%)	31	26



Ordering
Example

Part Number
MPPEM5

Chemical Resistance Data (MPPEM Chemical Resistant Grade)

Chemical	Soaking Temperature (°C)	Soaking Time (Day)	Volume Change (ΔV%)
Sodium Hydroxide (50%)	150	7	A
Ammonia Water (35%)	45	20	A
Ammonia	100	7	A
N-Butylamine	23	7	A
Formic Acid (12%)	100	7	B
Chlorosulfonic Acid	23	7	A
Hydrochloric Acid (37%)	24	28	B
Nitric Acid (65%)	40	30	B
Sulfuric Acid (94%)	70	14	A
Phosphoric Acid (45%)	60	7	A
Hydrogen Sulfide	70	7	A
Hydrogen Fluoride (50%)	80	7	B
MBK (Methyl Isobutyl Ketone)	118	7	A
Dimethylformamide	153	7	B
1,2-Dichlorobenzene	180	7	B
Chlorobenzol	100	7	A
R123 (CFC)	24	28	C
Steam	121	7	A
Phenol	220	7	A
Ethylene Oxide	23	7	A

*Data above are not guaranteed values but experimental value.
For actual use, confirm the applicability under specific conditions.



Ordering
Example

Part Number
NASA001