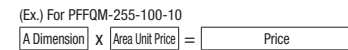


6-Surface Milled

6-Surface Milled Upper-Lower Surface Rotary Grinding

6-Surface Milled + Upper-Lower Surface Grinding



| Part Number | A          | B         | T | 5 | 5.5-6 | 6.5-8 | 8.5-10 | 10.5-12 | 12.5-15 | 15.5-20 | 20.5-25 | 25.5-30 | 30.5-35 | 35.5-40 | 40.5-45 | 45.5-50 |
|-------------|------------|-----------|---|---|-------|-------|--------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| PFF□□       | 15 ~ 50    | 10~19.5   |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 50.5~ 100  |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 100.5~ 150 |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 20.5~ 50   |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 50.5~ 75   | 20-25     |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 75.5~ 100  |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 100.5~ 250 |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 250.5~ 350 |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 25.5~ 50   | 25.5-40   |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 50.5~ 75   |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 75.5~ 100  |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 100.5~ 200 |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 200.5~ 500 | 40.5-60   |   | - | -     |       |        |         |         |         |         |         |         |         |         |         |
|             | 40.5~ 50   |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 50.5~ 75   |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 75.5~ 100  |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 100.5~ 200 | 60.5-80   |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 200.5~ 500 |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 60.5~ 75   |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 75.5~ 100  |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 100.5~ 200 | 80.5-100  |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 200.5~ 500 |           |   | - | -     |       |        |         |         |         |         |         |         |         |         |         |
|             | 80.5~ 100  |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 100.5~ 200 |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 200.5~ 500 | 100.5-125 |   | - | -     |       |        |         |         |         |         |         |         |         |         |         |
|             | 100.5~ 125 |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 125.5~ 200 |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
|             | 200.5~ 500 |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
| 125.5~ 200  | 125.5-150  |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
| 200.5~ 500  |            |           | - | - |       |       |        |         |         |         |         |         |         |         |         |         |
| 150.5~ 200  |            |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
| 200.5~ 500  |            |           | - | - |       |       |        |         |         |         |         |         |         |         |         |         |
| 160.5~ 200  | 160.5-200  |           |   |   |       |       |        |         |         |         |         |         |         |         |         |         |
| 200.5~ 500  |            |           | - | - |       |       |        |         |         |         |         |         |         |         |         |         |

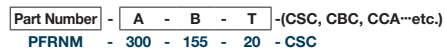
For narrow and long sizes, refer to P1759, 1760.

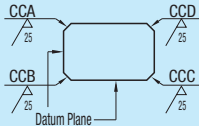
[illegible]

| Upper-Lower Surface Finish                                                       | A, B Dimension  | P         | Q      | N     | M      |
|----------------------------------------------------------------------------------|-----------------|-----------|--------|-------|--------|
| <b>F</b> (Milled),<br><b>R</b> (Rotary Grinding),<br><b>S</b> (Surface Grinding) | 250mm or Less   | +0.1~+0.3 | 0~+0.2 | ±0.1  | -0.2~0 |
|                                                                                  | 250.5mm or More | +0.1~+0.6 | 0~+0.5 | ±0.25 | -0.5~0 |



|             |                            |                           |                          |   |     |   |     |   |    |
|-------------|----------------------------|---------------------------|--------------------------|---|-----|---|-----|---|----|
| Part Number |                            |                           |                          | - | A   | - | B   | - | T  |
| Type        | Upper-Lower Surface Finish | Plate Thickness Tolerance | A, B Dimension Tolerance |   |     |   |     |   |    |
| PF          | F                          | Q                         | M                        |   | 255 |   | 155 |   | 18 |



| Alterations         | Circumference Chamfering                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Corner Cut                                                                           |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|-----------|----------------|------|----------|-----------|-----------|-----|---------------------|----------------------|-----------|-----|-----------|-----|-----------|-----|-----------|-----|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                     |                                                      |                                                                                                                                                                                                                                                                                                                                                                                  |  |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
| Code                | CSC                                                                                                                                     | (See below)                                                                                                                                                                                                                                                                                                                                                                                                                                                         | CCA, CCB, CCC, CCD                                                                   |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
| Spec.               | Reduce the circumference chamfering dimension.<br>Standard C0.2 ~ C0.5 → C0.1 or Less<br>⚠ Applicable to Standard Size<br>(PF□□□) only. | Increase the circumference chamfering dimension. <table><tr><th>Size</th><th>Standards</th><th>Modified Value</th><th>Code</th></tr><tr><td>Standard</td><td>C0.2~C0.5</td><td>C0.5~C1.0</td><td>CBC</td></tr><tr><td rowspan="4">Narrow / Large Size</td><td rowspan="4">C0.1 Fine Chamfering</td><td>C0.2~C0.5</td><td>CBB</td></tr><tr><td>C0.5~C1.0</td><td>CBC</td></tr><tr><td>C1.0~C1.5</td><td>CBD</td></tr><tr><td>C1.5~C2.0</td><td>CBE</td></tr></table> | Size                                                                                 | Standards | Modified Value | Code | Standard | C0.2~C0.5 | C0.5~C1.0 | CBC | Narrow / Large Size | C0.1 Fine Chamfering | C0.2~C0.5 | CBB | C0.5~C1.0 | CBC | C1.0~C1.5 | CBD | C1.5~C2.0 | CBE | Cuts any corners.<br>Standard 1 ≤ Corner Cut ≤50<br>Narrow / Large 1 ≤ Corner Cut ≤20<br>1mm Increment<br>$C_s = \frac{A}{2}, \frac{B}{2}$<br><u>Ordering Code</u> (Ex.) When the corners of A and D are cut by C5,<br>→ CCA5-CCD5 |
|                     | Size                                                                                                                                    | Standards                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Modified Value                                                                       | Code      |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
| Standard            | C0.2~C0.5                                                                                                                               | C0.5~C1.0                                                                                                                                                                                                                                                                                                                                                                                                                                                           | CBC                                                                                  |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
| Narrow / Large Size | C0.1 Fine Chamfering                                                                                                                    | C0.2~C0.5                                                                                                                                                                                                                                                                                                                                                                                                                                                           | CBB                                                                                  |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
|                     |                                                                                                                                         | C0.5~C1.0                                                                                                                                                                                                                                                                                                                                                                                                                                                           | CBC                                                                                  |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
|                     |                                                                                                                                         | C1.0~C1.5                                                                                                                                                                                                                                                                                                                                                                                                                                                           | CBD                                                                                  |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
|                     |                                                                                                                                         | C1.5~C2.0                                                                                                                                                                                                                                                                                                                                                                                                                                                           | CBE                                                                                  |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
|                     |                                                                                                                                         | <table><tr><th colspan="2">1mm Increment</th></tr><tr><td>1~ 5</td><td></td></tr><tr><td>6~10</td><td></td></tr><tr><td>11~20</td><td></td></tr><tr><td>21~30</td><td></td></tr><tr><td>31~40</td><td></td></tr><tr><td>41~50</td><td></td></tr></table>                                                                                                                                                                                                            | 1mm Increment                                                                        |           | 1~ 5           |      | 6~10     |           | 11~20     |     | 21~30               |                      | 31~40     |     | 41~50     |     |           |     |           |     |                                                                                                                                                                                                                                    |
| 1mm Increment       |                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                      |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
| 1~ 5                |                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                      |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
| 6~10                |                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                      |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
| 11~20               |                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                      |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
| 21~30               |                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                      |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
| 31~40               |                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                      |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |
| 41~50               |                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                      |           |                |      |          |           |           |     |                     |                      |           |     |           |     |           |     |           |     |                                                                                                                                                                                                                                    |