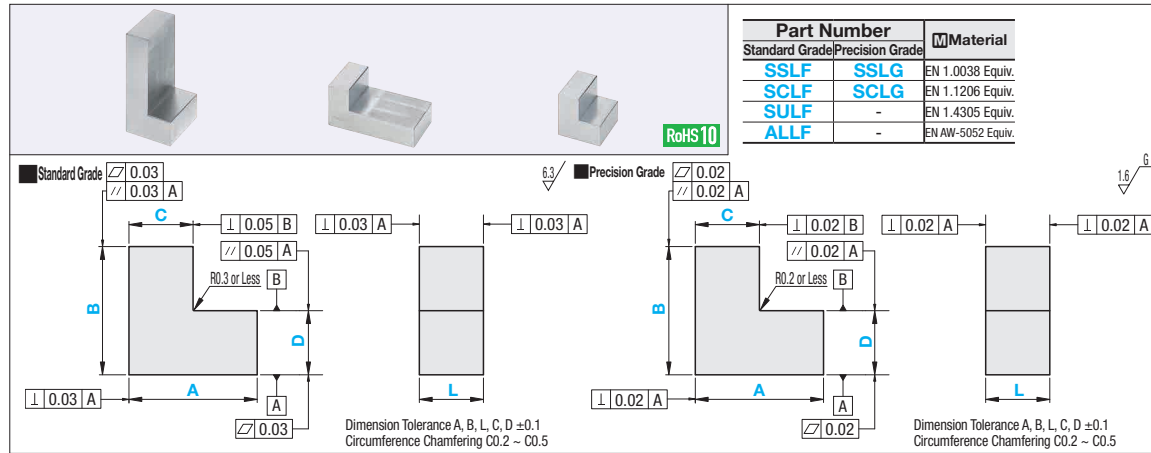


L-Shaped Blocks

0.1mm Increment



| Part Number | | Material |
|----------------|-----------------|-------------------|
| Standard Grade | Precision Grade | |
| SSLF | SSLG | EN 1.0038 Equiv. |
| SCLF | SCLG | EN 1.1206 Equiv. |
| SULF | - | EN 1.4305 Equiv. |
| ALLF | - | EN AW-5052 Equiv. |



| Part Number | 0.1mm Increment | | | | |
|-------------|-----------------|-------|-------|-------|-------------------|
| | A | B | L | C | D |
| SSLF | 10.0 | 10.0 | 10.0 | 5.0 | 5.0 |
| SCLF | 200.0 | 100.0 | 200.0 | 200.0 | 100.0 |
| SULF | | | | (C≤A) | (B-D≤80.0 D≤B) |
| ALLF | | | | | |

| Part Number | 0.1mm Increment | | | | |
|-------------|-----------------|-------|-------|-------|-------------------|
| | A | B | L | C | D |
| SSLG | 10.0 | 10.0 | 10.0 | 5.0 | 5.0 |
| SCLG | 160.0 | 100.0 | 100.0 | 160.0 | 100.0 |
| | | | | (C≤A) | (B-D≤60.0 D≤B) |

Standard Grade (B10.0 ~ 60.0mm)

| 0.1mm Increment | | B: 0.1mm Increment | | | | | | | | | | | | |
|-----------------|---------------------|--------------------|------|------|------|-----------|------|------|------|-----------|------|------|------|--|
| A | L | 10.0~30.0 | | | | 30.1~50.0 | | | | 50.1~60.0 | | | | |
| | | SSLF | SCLF | SULF | ALLF | SSLF | SCLF | SULF | ALLF | SSLF | SCLF | SULF | ALLF | |
| 10.0~ 60.0 | 10.0 ↓ 60.0 | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 60.1 ↓ 100.0 | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 100.1 ↓ 130.0 | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 130.1 ↓ 160.0 | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 160.1 ↓ 180.0 | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 180.1 ↓ 200.0 | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | |

Standard Grade (B60.1 ~ 100.0mm)

| 0.1mm Increment | | B: 0.1mm Increment | | | | | | | | | | | | | | | |
|-----------------|---------------------|--------------------|------|------|------|-----------|------|------|------|-----------|------|------|------|------------|------|------|------|
| A | L | 60.1~70.0 | | | | 70.1~80.0 | | | | 80.1~90.0 | | | | 90.1~100.0 | | | |
| | | SSLF | SCLF | SULF | ALLF | SSLF | SCLF | SULF | ALLF | SSLF | SCLF | SULF | ALLF | SSLF | SCLF | SULF | ALLF |
| 10.0~ 60.0 | 10.0 ↓ 60.0 | | | | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 60.1 ↓ 100.0 | | | | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 100.1 ↓ 130.0 | | | | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 130.1 ↓ 160.0 | | | | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 160.1 ↓ 180.0 | | | | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 180.1 ↓ 200.0 | | | | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | | | | |

Precision Grade

| 0.1mm Increment | | B: 0.1mm Increment | | | | | | | | | | | | | |
|-----------------|--------------------|--------------------|------|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|------------|------|
| A | L | 10~30.0 | | 30.1~50.0 | | 50.1~60.0 | | 60.1~70.0 | | 70.1~80.0 | | 80.1~90.0 | | 90.1~100.0 | |
| | | SSLG | SCLG | SSLG | SCLG | SSLG | SCLG | SSLG | SCLG | SSLG | SCLG | SSLG | SCLG | SSLG | SCLG |
| 10.0~ 60.0 | 10.0 ↓ 60.0 | | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | | |
| 10.0~ 60.0 | 60.1 ↓ 100.0 | | | | | | | | | | | | | | |
| 60.1~100.0 | | | | | | | | | | | | | | | |
| 100.1~130.0 | | | | | | | | | | | | | | | |
| 130.1~160.0 | | | | | | | | | | | | | | | |
| 160.1~180.0 | | | | | | | | | | | | | | | |
| 180.1~200.0 | | | | | | | | | | | | | | | |

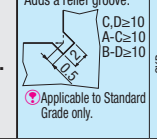


Part Number - A - B - L - C - D
 SSLF - A120.5 - B100.0 - L120.0 - C30.3 - D40.0



Alterations - Part Number - A - B - L - C - D - (NG...etc.)
 SSLF - A100.0 - B90.0 - L90.0 - C40.0 - D60.0 - NG

| Alterations Code | Relief | Dimension Tolerance Change (Precision Grade only) |
|------------------|-------------------------|---|
| NG | CKA, CKB, CKL, CKC, CKD | Changes the dimension tolerance. $\pm 0.1 \rightarrow \pm 0.02$ |
| Spec. | Adds a relief groove. | Changes the dimension tolerance. |



Ordering Code:
 For A Dimension CKA
 For B Dimension CKB
 For L Dimension CKL
 For C Dimension CKC
 For D Dimension CKD