

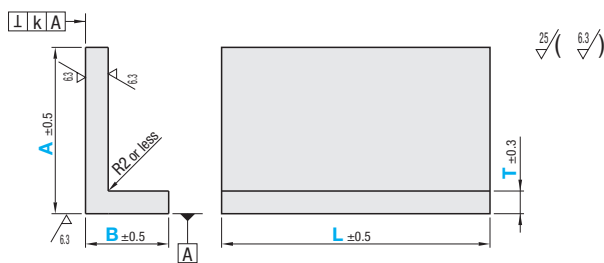
L-Shaped Angles

Milled Surfaces, Outside Corner Perpendicular Rough, Dimension Configurable



RoHS 10

Type	Material
LASR	EN 1.0038 Equiv.
LAAR	Aluminum Alloy 6000 series
LAUR	EN 1.4301 Equiv.



T Dimension	Long sides of A and B dims.	Perpendicularity k
5,6	20~75	0.2
8	50~75	0.35
10	25~75	0.2
	76~100	0.3
	101~125	0.35

Part Number		A	B	L	Unit Price					
Type	T				Min. L ~ 50	L51~100	L101~150	L151~200	L201~250	L251~300
LASR (EN 1.0038 Equiv.)	5	25~50	25~50	25~300						
	6	51~75								
	10	25~50	30~50							
		51~75								
		76~100								
		51~75								
		76~100	51~75							
		101~125								
		76~100								
		101~125			76~100					
		101~125								
		101~125	101~125							

Part Number		A	B	L	Unit Price					
Type	T				Min. L ~ 50	L51~100	L101~150	L151~200	L201~250	L251~300
LAAR (Aluminum Alloy 6000 series)	5	20~50	20~50	25~300						
		51~75								
		51~75			51~75					
	6	30~50	30~50							
		51~75								
		50								
	10	51~75	30~50							
		76~100								
		51~75			51~75					
		76~100	76~100							
		76~100								
		76~100								

Part Number		A	B	L	Unit Price					
Type	T				Min. L ~ 50	L51~100	L101~150	L151~200	L201~250	L251~300
LAUR (EN 1.4301 Equiv.)	5	20~60	25~50	25~300						
	6	60~75	25~50							
	8		51~75							
		50	50							
		51~75	51~75							

Ordering Example: Part Number - A - B - L
LASR10 - A100 - B100 - L300

Alterations: Part Number - A - B - L - (CKC, CCA, CCB~etc.)
LASR10 - A100 - B50 - L50 - CKC

Alterations	Corner Cut		Side perpendicularity guaranteed	
Code	CCA, CCB, CCC, CCD		CKC	
Spec.	Any corner can be cut. 1≤ Corner Cut ≤30: 1mm Increment [Ordering Code] (Ex.) When A and D are cut with C5→CCA5-CCD5		Both sides of dimension L are machined to be perpendicular to surface A. [Ordering Code] CKC	

L-Shaped Angles

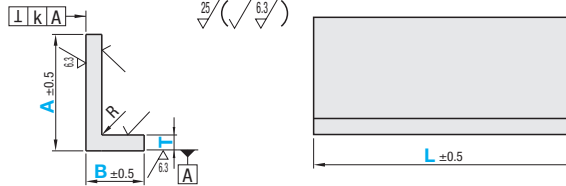
Milled, Inside Unmilled, Outside Corner Perpendicular, Dimension Configurable



RoHS 10

Type	Material
LSS	EN 1.0038 Equiv.
LSA	Aluminum Alloy 6000 series

① /areas and EN 1.0038 Equiv. products are shot blasted.
② Aluminum Alloy 6000 series surfaces are "as extruded".



Part Number		T Tolerance	1mm Increment		
Type	T		A	B	L
LSS	5	±0.5	25-75	25-75	25-300
	6				
	10	±1.0	25-125	25-125	
	12	±1.5	101-150	101-150	
	15		151-175	151-175	50-300
LSA	5	±0.5	25-75	25-75	25-300
	6				
	10	±1.0	25-125	25-125	
	12		101-125	101-125	51-300

Long sides of A and B dims.	Perpendicularity k	Long sides of A and B dims.	T	R	
				LSS	LSA
25~80	0.05 or Less	25~60	5	8.5~10	1 or Less
81~150	0.10 or Less	61~75			6~8
151~175	0.15 or Less	25~50	6		8~9
		51~75		10~14	12
		25~60	10		0.3
		61~150			-
		25~60	12		
		61~150	15	16~18	
		151~175			

Part Number	A	B	Unit Price																						
			LSS5, LSS6						LSS10						LSS12						LSS15				
			L25-50	L51-100	L101-150	L151-200	L201-250	L251-300	L25-50	L51-100	L101-150	L151-200	L201-250	L251-300	L25-50	L51-100	L101-150	L151-200	L201-250	L251-300	L50-100	L101-150	L151-200	L201-250	L251-300
LSS5 LSS6 LSS10 LSS12 LSS15	25-50	25-50													-	-	-	-	-	-	-	-	-	-	-
	51-75															-	-	-	-	-	-	-	-	-	-
	76-100		-	-	-	-	-	-								-	-	-	-	-	-	-	-	-	-
	101-125		-	-	-	-	-	-								-	-	-	-	-	-	-	-	-	-
	25-50	51-75														-	-	-	-	-	-	-	-	-	-
	51-75															-	-	-	-	-	-	-	-	-	
	76-100		-	-	-	-	-	-								-	-	-	-	-	-	-	-	-	-
	101-125		-	-	-	-	-	-								-	-	-	-	-	-	-	-	-	-
	25-50	76-100														-	-	-	-	-	-	-	-	-	-
	51-75															-	-	-	-	-	-	-	-	-	
	76-100		-	-	-	-	-	-								-	-	-	-	-	-	-	-	-	-
	101-125		-	-	-	-	-	-								-	-	-	-	-	-	-	-	-	-
	25-50	101-125														-	-	-	-	-	-	-	-	-	-
	51-75															-	-	-	-	-	-	-	-	-	-
	76-100		-	-	-	-	-	-								-	-	-	-	-	-	-	-	-	-
	101-125		-	-	-	-	-	-								-	-	-	-	-	-	-	-	-	-
126-150	126-150														-	-	-	-	-	-	-	-	-	-	
101-125															-	-	-	-	-	-	-	-	-	-	
126-150		-	-	-	-	-	-								-	-	-	-	-	-	-	-	-	-	
151-175		-	-	-	-	-	-								-	-	-	-	-	-	-	-	-	-	

Part Number	A	B	Unit Price																
			LSA5, LSA6						LSA10						LSA12				
			L25-50	L51-100	L101-150	L151-200	L201-250	L251-300	L25-50	L51-100	L101-150	L151-200	L201-250	L251-300	L51-100	L101-150	L151-200	L201-250	L251-300
LSA5 LSA6 LSA10 LSA12	25-50	25-50													-	-	-	-	-
	51-75														-	-	-	-	-
	76-100		-	-	-	-	-	-							-	-	-	-	-
	25-50	51-75													-	-	-	-	-
	51-75														-	-	-	-	-
	76-100		-	-	-	-	-	-							-	-	-	-	-
	101-125		-	-	-	-	-	-							-	-	-	-	-
	25-50	76-100	-	-	-	-	-	-							-	-	-	-	-
	51-75		-	-	-	-	-	-							-	-	-	-	-
	76-100		-	-	-	-	-	-							-	-	-	-	-
101-125	101-125	-	-	-	-	-	-							-	-	-	-	-	

Ordering Example: Part Number - A - B - L
LSS5 - A25 - B25 - L100

Alterations: Part Number - A - B - L - (CKC, CCA, CCB~etc.)
LSS10 - A100 - B50 - L50 - CKC

Alterations	Corner Cut		Side perpendicularity guaranteed	
Code	CCA, CCB, CCC, CCD		CKC	
Spec.	Any corner can be cut. 1≤ Corner Cut ≤30: 1mm Increment [Ordering Code] (Ex.) When A and D are cut with C5→CCA5-CCD5		Both sides of dimension L are machined to be perpendicular to surface A. [Ordering Code] CKC	