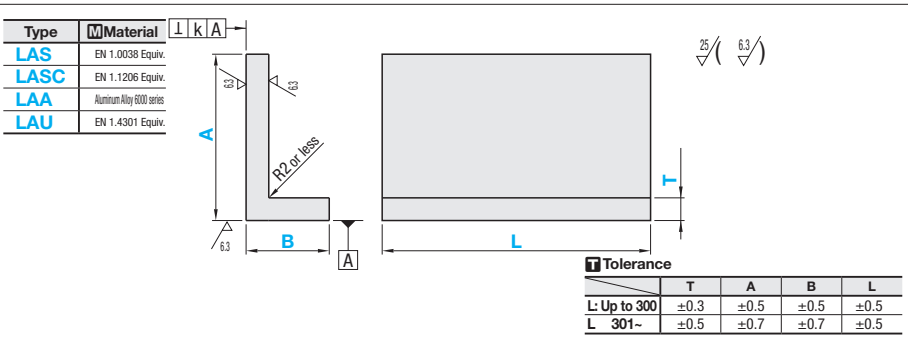


L-Shaped Angles

Milled Surfaces, Outside Corner Perpendicular, Dimension Configurable



Part Number		1mm Increment		
Type	T	A	B	L
LAS	5	20~75	20~75	25~300
	6			
	10	25~125	25~125	25~500
	12	50~125	50~125	
LASC	5	20~75	20~70	25~300
	6			
	10	25~100	25~70	25~500
	12	50~100	50~70	
LAA	5	20~75	20~75	25~300
	6			
	10	25~100	25~100	25~500
	12	50~125	50~125	
LAU	5	20~75	20~75	25~300
	6			
	10	25~90	25~90	25~300
	8			
LAU	5	50~100	50~100	25~300
	6			
	10			
	12			

T Dimension	Long sides of A and B dims.	Perpendicularity k			
		LAS, LASC, LAA			LAU
		L~300	L301~400	L401~500	L~300
5, 6	Min. ~ 75	0.05	-		
8	25~75	-			0.1
10	Min. ~ 50	0.05	0.2	0.25	-
	51~80		0.25	0.35	0.15
	81~125	0.1	0.3	0.4	0.2
12, 15	Min. ~ 80	0.05	0.3	0.35	-
	81~125	0.1	0.35	0.4	
15	126~150	0.35	0.4	0.5	



Part Number - A - B - L

LAS5 - A25 - B25 - L100



Alterations

Part Number - A - B - L - (CKC, CCA, CCB...etc.)

LAS10 - A100 - B50 - L200 - CKC

Alterations	Corner Cut	Inner perpendicularity guaranteed	Side perpendicularity guarantee
Code	CCA, CCB, CCC, CCD	FC	CKC
Spec.	Any corner can be cut. 1 ≤ Corner Cut ≤ 30 Specify in 1mm increment. 1mm Increment Unit Price 1~3 4~10 11~20 21~30 Ordering Code (Ex.) When A and D are cut with C5→CCA5-CCD5	Guaranteed inner vertical plane perpendicularity to the datum plane A. Dimension A Perpendicularity k 20~75 0.05 76~100 0.1 101~125 0.15 126~150 0.2 Ordering Code FC Unit Price LAS, LAA LASC LAU L25~100 L101~500 L25~500 L25~100 L101~200 Express A is not available.	Both sides of dimension L are machined to be perpendicular to surface A. Ordering Code CKC

Classification by Dimension L: within range from the minimum to 300 (EN 1.0038 Equiv.)

Part Number	T	A	B	Unit Price					
				Min. L ~ 50	L51~100	L101~150	L151~200	L201~250	L251~300
LAS (EN 1.0038 Equiv.)	5	20~50	20~50						
	6	51~75	20~50						
		20~50	51~75						
	10	51~75	51~75						
		25~50	25~50						
		51~75							
		76~100							
		101~125							
		25~50	51~75						
		51~75							
		76~100							
		101~125							
		25~50	76~100						
		51~75							
		76~100							
	101~125								
	25~50	101~125							
	51~75								
	76~100								
	101~125								
	12	50	50						
		51~75							
		76~100							
		101~125							
		50	51~75						
		51~75							
		76~100							
		101~125							
		50	76~100						
		51~75							
		76~100							
		101~125							
	50	101~125							
	51~75								
	76~100								
	101~125								
	15	50	50						
		51~75							
		76~100							
		101~125							
		50	51~75						
		51~75							
		76~100							
		101~125							
		50	76~100						
		51~75							
		76~100							
		101~125							
126~150									
50		101~125							
51~75									
76~100									
101~125									
126~150									
51~75	126~150								
76~100									
101~125									
126~150									