



Aluminum Frames with Built-in Joints

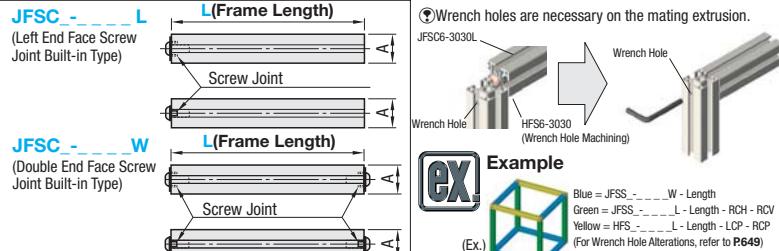
CAD Data

■ Features: Screw joint installable without alterations. (Wrench holes are necessary on the mating extrusion)

Screw Joint Type

RoHS10

Name of Parts	M Material	S Surface Treatment
Aluminum Frames	EN AC-51 400/AlMgSi0,7-T5	Anodize
Screw Joints	1.7220/34CrMo4	Trivalent Chromate



Part Number	Joint Components	L 0.5mm Increment	Extrusions	Built-in Joint Component	A	Wrench required when tightening.	€ Extrusion Unit Price	€ Joints, Other
				Screw Joints	Qty.		Less than 300mm	300mm or more (€/m)
JFSC	L (Left End Face Only)	100-4000	HFS5-2020 (P477)	HCJ5 (P628)	1	20	For M5	
	W (Double End Faces)				2			
	L (Left End Face Only)		HFS6-3030 (P511)	HCJ6 (P628)	1	30	For M8	
	W (Double End Faces)				2			
	L (Left End Face Only)		HFS8-4040 (P553)	HCJ8 (P628)	1	40		
	W (Double End Faces)				2			
	L (Left End Face Only)		HFS8-4545 (P591)	HCJ8-45 (P628)	1	45	For M12	
	W (Double End Faces)				2			
	L (Left End Face Only)		HFS8-6060 (P599)	HCJ8-60 (P628)	1	60		
	W (Double End Faces)				2			

■ When L is less than 300
Unit prices are indicated in the table regardless of the length.
ex: -3030L-2,00=€ 6,90
■ When L is 300 or more
Prices are calculated as follows:
€ Unit Price/m x Configured L dimension
+ Joint or other € Unit Price
= Price
ex: -3030L-18,00
8,30x1,8m+3,20=14,94+3,20
=€ 18,14
(Round down to ten Cent.)



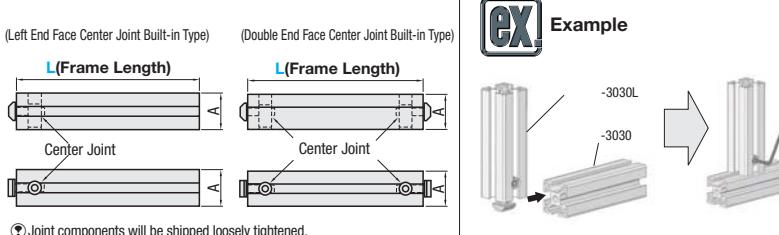
Part Number - L
JFSC8-4040L - 1200

■ Features: Center joint installable without alterations. (No holes are required on the mating extrusion)

Center Joint Type

RoHS10

Name of Parts	M Material	S Surface Treatment
Aluminum Frames	EN AC-51 400/AlMgSi0,7-T5	Anodize
Center Joints	1.4308/6-X5CrNi18-9	-



■ When L<300,
Unit prices are indicated in the table regardless of the length.
ex: -3030L-2,00=€ 8,80
■ When L>300,
Prices are calculated as follows:
€ Unit Price/m x Configured L dimension
+ Joint or other € Unit Price
= Price
ex: -3030L-18,00
8,30x1,8m+5,10=14,90+5,10=€20,00
(Round down to ten Cent.)



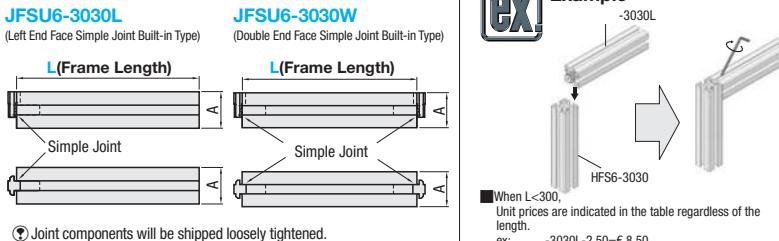
Part Number - L
JFSM8-4040L - 1200

■ Features: Simple joint installable without alterations. (No holes are required on the mating extrusion)

Simple Joint Type

RoHS10

Name of Parts	M Material	S Surface Treatment
Aluminum Frames	EN AC-51 400/AlMgSi0,7-T5	Anodize
Simple Joints	1.1191/C45E	Trivalent Chromate



■ When L<300,
Unit prices are indicated in the table regardless of the length.
ex: -3030L-2,50=€ 8,50
■ When L>300,
Prices are calculated as follows:
€ Unit Price/m x Configured L dimension + Joint or other € Unit Price = Price
ex: -3030L-14,00
8,30x1,4m+4,80=11,60+4,80=€16,40
(Round down to ten Cent.)



Part Number - L
JFSU6-3030L - 1200

2-625

■ Features: Single joint installable without alterations. (Wrench holes are necessary on the mating extrusion)

Single Joint Type

RoHS10

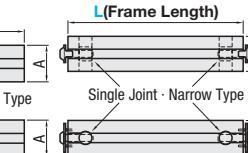
Name of Parts	M Material	S Surface Treatment
Aluminum Frames	EN AC-51 400/AlMgSi0,7-T5	Anodize
Joint Plate	1.4301/X5CrNi18-10	-
Joint Nuts	1.4401/X5CrNiMo17-12-2	-

JFSS - L

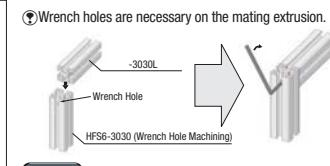
(Left End Face Single Joint Built-in Type)

JFSS - W

(Double End Face Single Joint Built-in Type)



■ Joint components will be shipped loosely tightened.

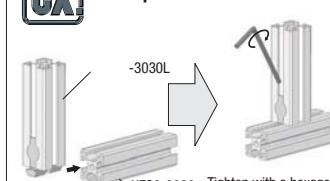


■ When L is less than 300
€ Unit prices are indicated in the table regardless of the length.
ex: -3030W-2,00=€ 10,50
■ When L is 300 or more
Prices are calculated as follows:
€ Unit Price/m x Configured L dimension + Joint or other € Unit Price
= Price
ex: -3030W-15,00
8,30x1,5m+6,80=12,40+6,80=€ 19,20
(Round down to ten Cent.)

■ When L is less than 300
€ Unit prices are indicated in the table regardless of the length.
ex: -3030W-15,00
■ When L is 300 or more
Prices are calculated as follows:
€ Unit Price/m x Configured L dimension + Joint or other € Unit Price
= Price
ex: -3030W-15,00
8,30x1,5m+6,80=12,40+6,80=€ 19,20
(Round down to ten Cent.)

■ When L is less than 300
€ Unit prices are indicated in the table regardless of the length.
ex: -3030L-2,00=€ 12,00

■ When L is 300 or more
Prices are calculated as follows:
€ Unit Price/m x Configured L dimension + Joint or other € Unit Price
= Price
ex: -3030L-18,00
8,30x1,8m+3,20=14,94+3,20=€ 18,14
(Round down to ten Cent.)



■ Joint components will be shipped loosely tightened.

■ Features: Pre-Assy. Double Joint installable without specifying alterations. (No holes are required on the mating extrusion)

Pre-Assy. Insertion Double Joint Type

RoHS10

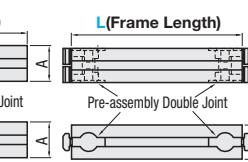
Name of Parts	M Materials	S Surface Treatment
Aluminum Frames	EN AC-51 400/AlMgSi0,7-T5	Anodize
Pre-Assy. Insertion Double Joint Kits	1.4401/X5CrNiMo17-12-2 Equivalent	-

JFSD - L

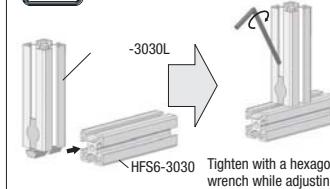
(Left End Face Pre-Assy. Insertion Double Joint Built-in Type)

JFSD - W

(Double End Face Pre-Assy. Insertion Double Joint Built-in Type)



■ Joint components will be shipped loosely tightened.



■ When L is less than 300
€ Unit prices are indicated in the table regardless of the length.
ex: -4040L-2,50=€ 11,80

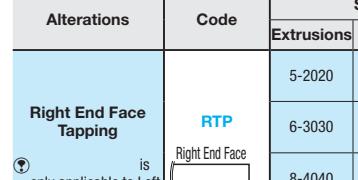
■ When L is 300 or more
Prices are calculated as follows:
€ Unit Price/m x Configured L dimension + Joint or other € Unit Price
= Price
ex: -4040L-12,00
15,10x1,2m+7,30=18,10+7,30=€ 25,40
(Round down to ten Cent.)

Part Number	Joint Components	L 0.5mm Increment	Extrusions	Pre-Assy. Insertion Double Joint	A	Wrench required when tightening.	€ Extrusion Unit Price	€ Joints, Other
				Qty.			Less than 300mm	300mm or more (€/m)
JFSD	L (Left End Face Only)	100-4000	HFS6-3030 (P511)	HDJHSN6 (P637)	1	30	For M5	
	W (Double End Faces)				2			
	L (Left End Face Only)		HFS8-4040 (P553)	HDJHSN8 (P637)	1	40	For M8	
	W (Double End Faces)				2			
	L (Left End Face Only)		HFS8-4545 (P591)	HDJHSN8-45 (P637)	1	45	For M12	
	W (Double End Faces)				2			
	L (Left End Face Only)							
	W (Double End Faces)							
	L (Left End Face Only)							
	W (Double End Faces)							



■ When L is less than 300
€ Unit prices are indicated in the table regardless of the length.
ex: -4040L-12,00

■ When L is 300 or more
Prices are calculated as follows:
€ Unit Price/m x Configured L dimension + Joint or other € Unit Price
= Price
ex: -4040L-12,00
15,10x1,2m+7,30=18,10+7,30=€ 25,40
(Round down to ten Cent.)



■ Alterations

7 Days

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7 Days