

DIN 1530
1.2344 equivalent
+
Nitrided

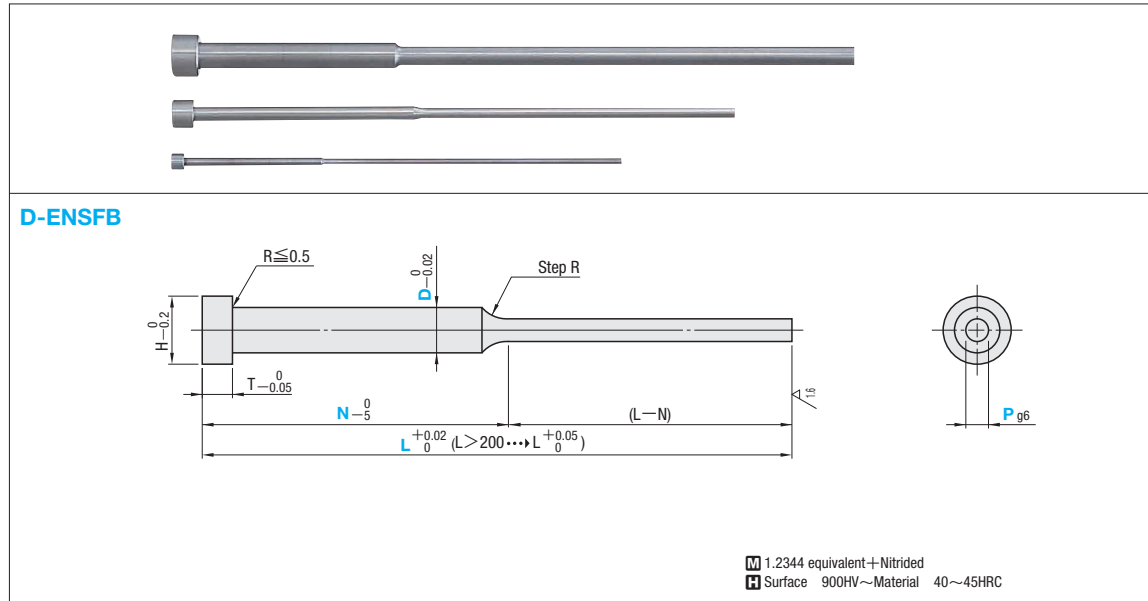
STEPPED EJECTOR PINS

—STANDARD TYPE—

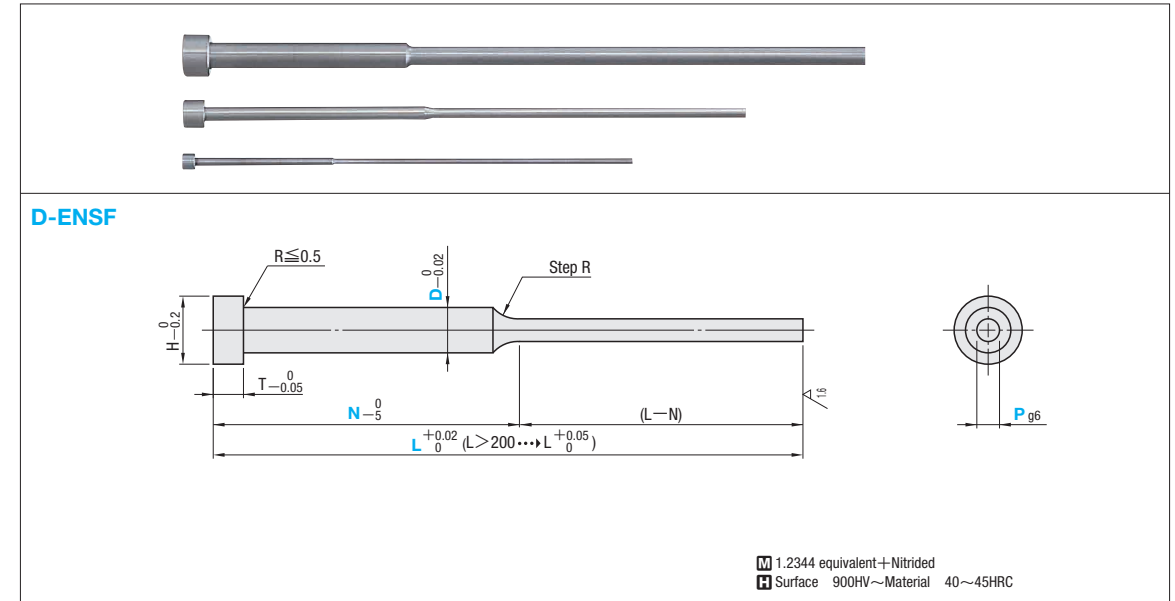
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—DIMENSIONS SPECIFY TYPE—



M 1.2344 equivalent + Nitrided
H Surface 900HV ~ Material 40 ~ 45HRC



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H	T	Part No.		L Selection	P	N
		Type	D			
3	1.5	D-ENSFB	1.5	100	0.8	40
				160	1	50
4	2		2	100	1 1.5	40
				160		50
5	2		2.5	100	1.5	75
				160		50
6	3		3	100	1 1.5	40
				125		75
				160	1 1.5 2	50 75
				200	1.5 2 2.5	75

Nitriding may extend to the head as it is applied after dimension P machining.

Order **Part No.** - **L** - **P** - **N**
D-ENSFB 3 - 100 - P1.0 - N40

H	T	Part No.		L 0.01mm increments	P 0.01mm increments	N 1mm increments
		Type	No.			
3	1.5	D-ENSF	1.5	40.00 ~ 200.00	0.80 ~ 1.40	N ≥ 15 and 15 ≤ (L - N) ≤ 150
4	2		2	40.00 ~ 315.00	0.80 ~ 1.90	
5			2.5	40.00 ~ 315.00	0.80 ~ 2.40	
6	3		3	40.00 ~ 400.00	1.00 ~ 2.90	
7			3.5	40.00 ~ 400.00	1.50 ~ 3.40	
8			4	50.00 ~ 500.00	1.50 ~ 3.90	
10	5		4.5	50.00 ~ 250.00	2.50 ~ 4.40	N ≥ L/3 and (L - N) ≥ 10
			5	50.00 ~ 400.00	3.00 ~ 4.90	
12	7		5.5	50.00 ~ 200.00	3.50 ~ 5.40	
14			6	50.00 ~ 1000.00	4.00 ~ 5.90	
16		6.5	50.00 ~ 250.00	4.50 ~ 6.40		
18		8	50.00 ~ 1000.00	5.90 ~ 7.90		
22		10		7.90 ~ 9.90		
26		12		8.90 ~ 11.90		
		16		11.90 ~ 15.90		
		20	15.90 ~ 19.90			

Nitriding may extend to the head as it is applied after dimension P machining.

Alterations **Part No.** - **L** - **P** - **N** - (KC · WKC...etc.)
D-ENSF 2.5 - 149.78 - P1.5 - N70 - KC1.25

Alterations	Code	Spec.
	KC	Single flat cutting D/2 ≤ KC < H/2 (1) To align the key flat with the shaft diameter [Unit of designation] 0.05mm increments possible
	WKC	Two flats cutting D/2 ≤ WKC < H/2 (2) To designate arbitrary key flat dimensions [Unit of designation] 0.1mm

Alteration details **P.4**

Alterations	Code	Spec.
	HC	HC = 0.1mm increments D + 1 ≤ HC < H

Order **Part No.** - **L** - **P** - **N**
D-ENSF 2.5 - 149.78 - P1.5 - N70