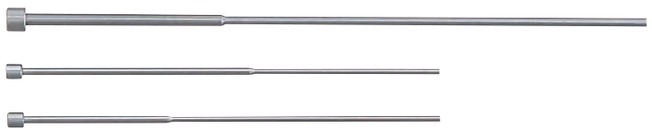
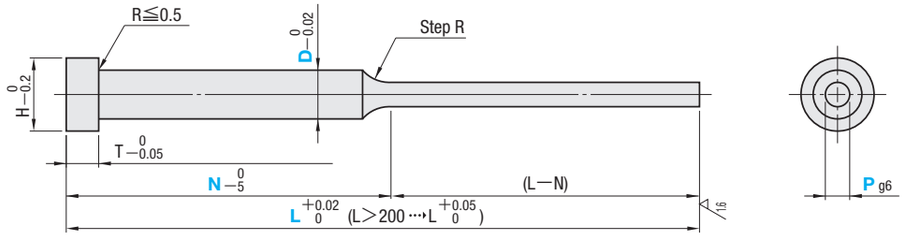
DIN 1530
1.2344 equivalent
Hardened

STEPPED EJECTOR PINS

—DIMENSIONS SPECIFY TYPE—



D-EDSF



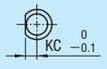
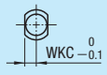
M 1.2344 equivalent
H 50～55HRC

H	T	Part No. Type	Part No. No.	L 0.01mm increments	P 0.01mm increments	N 1mm increments
3	1.5	D-EDSF	1.5	40.00 ～ 200.00	0.80 ～ 1.40	N≧15 and 15≧(L−N)≧150
4	2		2	40.00 ～ 315.00	0.80 ～ 1.90	
5			2.5		0.80 ～ 2.40	
6	3		3	40.00 ～ 400.00	1.00 ～ 2.90	
7			3.5	40.00 ～ 400.00	1.50 ～ 3.40	N≧L/3 and (L−N)≧10
8			4	50.00 ～ 500.00	1.50 ～ 3.90	
			4.5	50.00 ～ 250.00	2.50 ～ 4.40	
10			5	50.00 ～ 400.00	3.00 ～ 4.90	
			5.5	50.00 ～ 200.00	3.50 ～ 5.40	
12	5		6	50.00 ～ 1000.00	4.00 ～ 5.90	
			6.5	50.00 ～ 250.00	4.50 ～ 6.40	
14			8	50.00 ～ 1000.00	5.90 ～ 7.90	
16			10		7.90 ～ 9.90	
18	7		12		8.90 ～ 11.90	
22			16		11.90 ～ 15.90	
26	8		20		15.90 ～ 19.90	

Alterations

Part No.	L	P	N	(KC・WKC···etc.)
D-EDSF 2	149.78	P1.5	N70	KC1

Alteration details P.3

Alterations	Code	Spec.
	KC	Single flat cutting D/2≦KC＜H/2
	WKC	Two flats cutting D/2≦WKC＜H/2

About Designation Unit for Key Flat Cutting

(1)To align the key flat with the shaft diameter
Unit of designation
0.05mm increments possible

(2)To designate arbitrary key flat dimensions
Unit of designation 0.1mm

Alterations	Code	Spec.
	HC	HC＝0.1mm increments (P) D＋1≦HC＜H

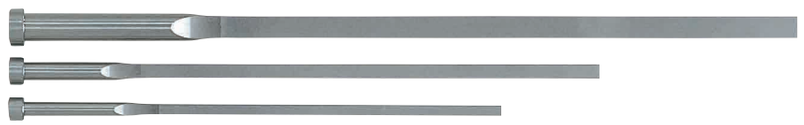
Order

Part No.	L	P	N
D-EDSF 2.5	149.78	P1.5	N70

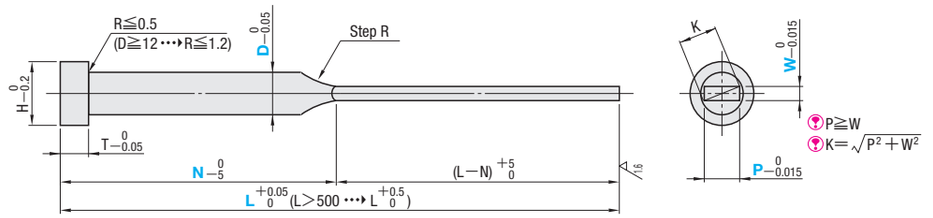
DIN 1530
1.2344 equivalent
＋
Nitrided

EJECTOR BLADES

—STANDARD TYPE—



D-ERNXB



(P) This product is not polished after nitriding.
There is hardly any color unevenness, and no problem with the quality.

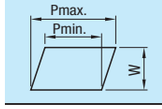
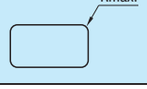
M 1.2344 equivalent＋Nitrided
H Surface 900HV～ Material 40～45HRC

H	T	Part No. Type	Part No. D	L Selection	P	W	K max.	N
6	3	D-ERNXB	3	100	2 2.5	0.8	2.9	40
				125				50
				160				
8			4	100	3.5	1	3.9	40
				125				50
				160				
			4.5	125	4		4.4	40
				160				50
10			5	125		1.2	4.9	40
				160				50
12	5		6	160	5	1.2 1.5 2	5.9	
				200				
14			8	315	6	1.2	7.9	120
16			10	160	8	2 2.5	9.9	50
				200				
				250				80
18	7		12	315	10	3	11.9	120

Order

Part No.	L	P	W	N
D-ERNXB 4	125	P3.5	W1	N40

■Precision Standard

Squareness of the tip corner	Corner R value of the tip corner
 W plane as the base (Pmax.−Pmin.)≦0.02	 Rmax.≦0.03 (Trimming R) (P) The tip corners have been slightly trimmed to measure the P・W dimensions.