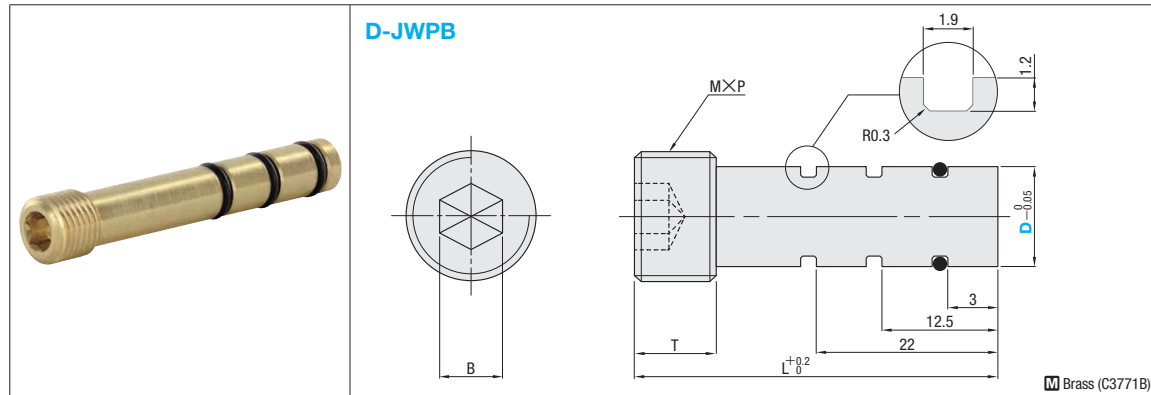


COOLING CIRCUIT PLUGS

—BLANK TYPE—

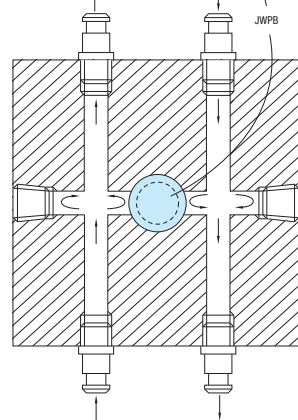
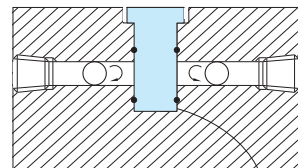


Supplied O-rings (3pcs)	T	B	L	M×P	Part No.	
					Type	D
D-ORZ3.8-1.5	8	4	56	M8 ×0.75	D-JWPB	6
D-ORZ5.8-1.5		5		8		
D-ORZ7.5-1.5		7		10		
D-ORZ9.5-1.5		8		12		

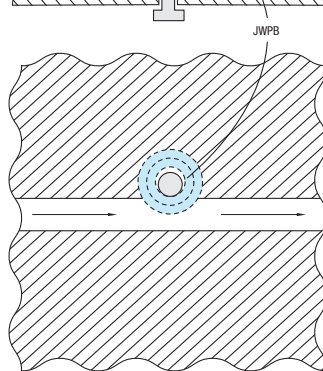
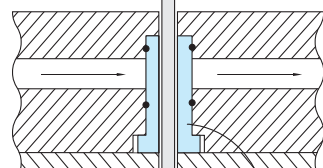
Order **Part No.**
D-JWPB6

Example

1. As a diverting plug

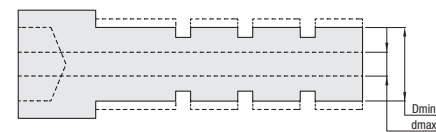


2. As an ejector pin holder



Process the inner diameter according to the ejector pin size for application method no. 2. Also process the outer diameter to reduce cooling water pressure drop.

Inner diameter after processed is up to dmax. and outer diameter after processed is up to Dmin.

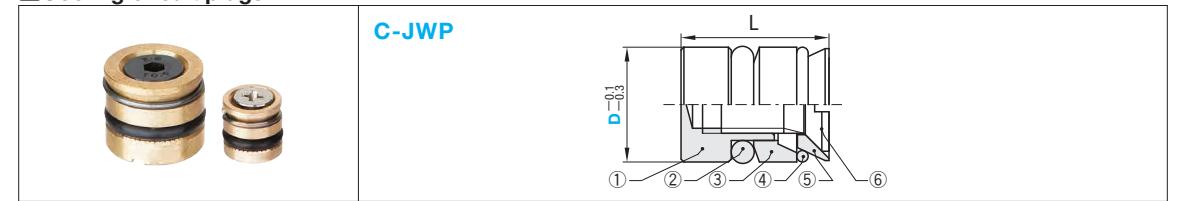


D	dmax.	Dmin.
6	2.5	5.5
8	4	7.5
10	6	9.5
12	8	11.5

COOLING CIRCUIT PLUGS

—STANDARD TYPE / COMBINED TYPE—

Cooling circuit plugs



Part No.	NO.	Item	M
C-JWP	①	Body	Brass
	②	O-ring	Nitrile Rubber
	③	Spacer	Brass
	④	Metal Ring	Stainless Steel
	⑤	Tapered Washer	Brass
	⑥	Screw	Stainless Steel / SCM435

Features:

- Applicable fluid: water.
- Designed for easy installation and removal, it can be mounted anywhere inside a cooling runner.
- Common pressure: below 6kgf/cm².
- Applicable temperature: below 80°C.

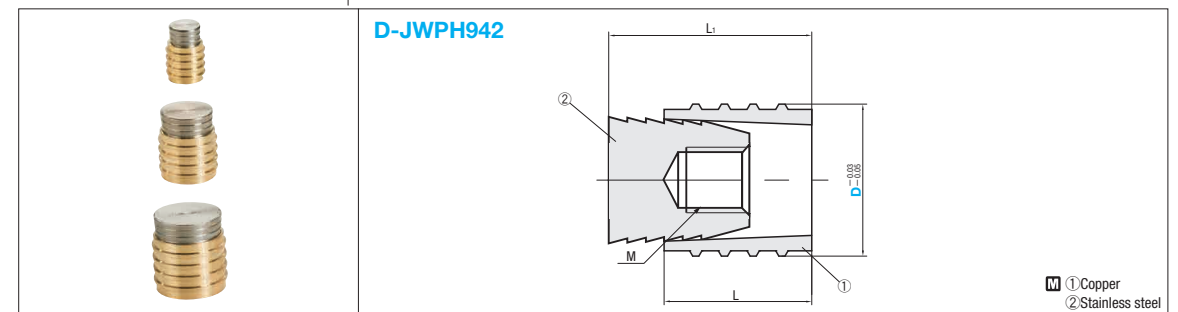
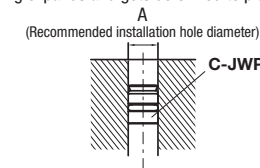
Screw shape	A (Recommended installation hole diameter)	L	Part No.	
			Type	D
Cross	6.2	11	C-JWP	6
	8.2			8
	10.2			10
	12.2			12
Inner hexagonal	14.2	14	C-JWP	14
	16.2	15		16
	18.2	19		18
	20.2			20
	25.2			25
	30.2			30

How to mount:

Loosen the screw, use a screwdriver to prop and insert it into the hole, and then fasten it with the screwdriver so that the O-ring expands and gets deformed to plug the cooling hole.

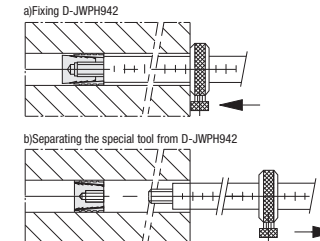
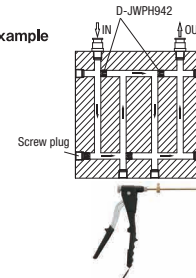
Order **Part No.**
C-JWP 6

Example



L1	L	M	Part No.	
			Type	D
11.5	8	M3	D-JWPH942	6
		M4		8
14	10	M6		10
		M8		12
16	12	M8		15
		M8		16

Example



Order **Part No.**
D-JWPH942-6

Notes on handling

- Use the special tool to install the cooling circuit plug (as shown on the left).
- The special tool allows the cooling circuit plug to expand so that it can be fixed in the cooling hole.