Determine the load based on the selected spring.

- Punch and retainer are separate sale.
- Set the penetration length of the punch at or below 5mm.
- The customers are requested to process the nose shape of the steel pad at their end.
- Set the hole diameter P and W dimensions of the steel pad such that they are 1mm greater than the punch diameter.

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<th>Catalog No.</th>
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**Features**

1. The coil spring can be installed into a Misumi standard retainer with just one bolt.
2. Suitable in processing of high tension materials as a high stripping load can be obtained by building in a deformed wire coil spring.
3. As each structural part (1-4) is integrated, the parts do not get dispersed making the mounting and demounting an easy process.

**Example**

- Urethane stripper
- Can be used as a substitute for (cast) iron and urethane stripper of the side piece (when using base cam, hanging cam).

**How to replace the coil spring**

Insert the wrench in the wrench holes of the positioning ring and rotate to left. The positioning ring will come out and the coil spring can be replaced.

**Applicable retainer**

- Série SPRAP

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**STEEL PAD UNIT**