

STRIPPER GUIDE PINS

—HEADED—

SGPH

M SUJ2
H 58HRC~

SGOH (With oil grooves)

M SUJ2 H 58HRC~

D	Number of grooves							
	40~	50~	70~	80~	90~	160~	180~	
8	2	3	4	5	6	—	—	
10	2	3	4	5	6	—	—	
13	2	3	4	5	6	7	8	
16	2	3	4	5	6	7	8	
20	2	3	4	5	6	7	8	
25	2	3	4	5	6	7	8	

※ L 40~119.5 →F= 8
L120~L(C) max. →F=10

Dms	R	B	Catalog No. Type	D	L								Base unit price 1~9 pieces		
					SGPH	SGOH									
8	+0.012 +0.006	1.0	10	8	40	50	60	70	80						
					10	40	50	60	70	80	90	100			
13	+0.015 +0.007	1.5	16	13	40	50	60	70	80	90	100	110	120		
					16	50	60	70	80	90	100	110	120	130	140
20	+0.017 +0.008	2.0	25	20	60	70	80	90	100	110	120	130	140		
					25	70	80	90	100	110	120	130	140		

Order Catalog No. — L
SGPH 16 — 100

Price Quotation

Days to Ship Quotation

Alterations Catalog No. — L(LC) — (BC·TC·GC·TKC·RC)
SGPH 16 — LC95 — BC15

Quotation

Alteration	Code	Spec.	1Code
	LC	Full length change 0.5mm increments ●SGPH: 20≤LC<L ●SGOH: 40≤LC<L B dimension remains as specified. ⚠ To reduce the full length below the minimum specification length, combine with BC as necessary.	
	LC	Full length change (Long type LC)	Quotation
	BC	B dimension change 1mm increments 0≤BC≤D×2 ⚠ Full length L remains as specified.	

Alteration	Code	Spec.	1Code
	TC	Head thickness change 0.1mm increments 2≤TC<5 ⚠ Full length L is shortened by (5-TC). If combined with LC, full length is equal to LC.	
	GC	Taper machining of the pin tip	Quotation
	TKC	Head thickness tolerance change T +0.3 / 0 → +0.02 / 0	
	RC	Tip R change	Quotation

STRIPPER GUIDE PINS

—STRAIGHT—

SGPN

M SUJ2
H 58HRC~

SGON (With oil grooves)

M SUJ2 H 58HRC~

D	Number of grooves							
	40~	50~	70~	80~	90~	160~	180~	
8	2	3	4	5	6	—	—	
10	2	3	4	5	6	—	—	
13	2	3	4	5	6	7	8	
16	2	3	4	5	6	7	8	
20	2	3	4	5	6	7	8	
25	2	3	4	5	6	7	8	

※ L 40~119.5 →F= 8
L120~L(C) max. →F=10

Dp6	M×ℓ Pitch	R	B	Catalog No. Type	D	L								Base unit price 1~9 pieces	
						SGPN	SGON								
8	+0.024 +0.015	M5×12 P0.8	1.0	10	8	40	50	60	70	80					
						10	40	50	60	70	80	90	100		
13	+0.029 +0.018	M6×15 P1.0	1.5	16	13	40	50	60	70	80	90	100	110	120	
						16	50	60	70	80	90	100	110	120	Quotation
20	+0.035 +0.022	M8×20 P1.25	2.0	25	20	60	70	80	90	100	110	120	130	140	
						25	70	80	90	100	110	120	130	140	

Order Catalog No. — L
SGPN 20 — 80

Price Quotation

Days to Ship Quotation

Alterations Catalog No. — L(LC) — (BC·DKC·GC·RC·TGC)
SGPN 20 — LC75 — BC20

Quotation

Alteration	Code	Spec.	1Code
	LC	Full length change 0.5mm increments ●SGPN: 20≤LC<L ●SGON: 40≤LC<L B dimension remains as specified. ⚠ To reduce the full length below the minimum specification length, combine with BC as necessary. ⚠ If LC≤25, the tap pilot hole in the pin tip may go all the way through.	
	LC	Full length change (Long type LC)	Quotation
	BC	B dimension change 1mm increments 0≤BC≤D×2 ⚠ When BC code is used, full length L and tap depth remain as specified. ⚠ When BC code is used, the 2mm groove on the outer periphery is eliminated.	

Alteration	Code	Spec.	1Code
	DKC	Press-fit tolerance change Dp6→Dms ⚠ Cannot be used for SGON.	Quotation
	GC	Taper machining of the pin tip	Quotation
	RC	Tip R change	Quotation
	TGC	Machining of the tapped side end face Perpendicularity 0.01 Surface roughness 1.6a	