- Round Land


Round land width refers to the cylindrical part without relief angle of the peripheral cutting edge.
The punishing effect of the round land increases the surface roughness of the processing surface.

## - Bottom Blade Shape



Select the shape of the bottom flute as below.

T (inner dent) ...Has bottom flute concave angle of $1^{\circ} 30$ or so.
F (flat) ...Has no bottom flute concave angle.

Bottom Flute Concave Angle

Round land width designation is not available.

