

Step Jaws for gripper studs

1702.400



Product Description

- Top face and side face, with thread for mounting of parallel jaws
- Ground clamping surfaces
- Additional threads for mounting the interchangeable jaws (Art. No. 1701.250-1701.280) on the high side
- Suitable for mounting of gripper studs
- First and second clamping operations, without adjustment
- Mountings for click system (Art. No. 1701.190-1701.200) on the high side of the jaw

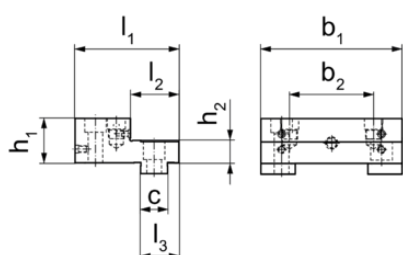
Attention:

These are rigid jaws which are only suitable for rectangular workpieces (saw cuts) - parallelism less or equal 0.5 mm ($// \leq 0.5$) and cylindrical workpieces - roundness less than or equal 0.5 ($O \leq 0.5$).

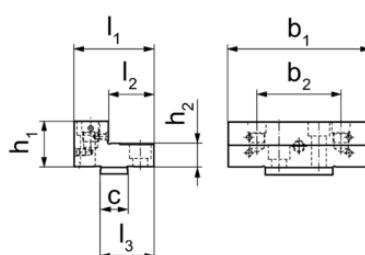
Material

- Steel, hardened

Drawing



picture 1

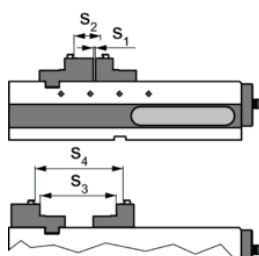


picture 2

Order information

Jaw width [mm]	Dimensions								[g]	Art. No.
	b ₁	b ₂	l ₁	l ₂	l ₃	h ₁	h ₂	c		
Jaw, fixed – picture 1										
125	124,4	74	92	43	34	39,5	20	24	2750	1702.400

Application example



	MS 125-S	MS 125-M	MS 125-L
Clamping width s ₁	0 - 64	0 - 182	0 - 314
Clamping width s ₂	52 - 106	52 - 224	52 - 356
Clamping width s ₂ round workpiece	∅ 88 - 220	∅ 88 - 220	∅ 88 - 220
Clamping width s ₃	78 - 106	131 - 313	131 - 445
Clamping width s ₄	107 - 214	160 - 332	160 - 464